



NanoMaterials

Nanometer-(nm)-The unit

$$1\text{nm} = 1 \mu\text{m}/10^3 = 10^{-9} \text{ m.}$$

Nano-materials: At least, one dimension of object on the nanometer size scale 1-100nm.

**Nanoparticle (0D), Nanowire (1D),
Nanofilm (2D), Nanocrystallite(3D)**

Composites : At least one composition is nanomaterial. **Nanoarchitectonics**

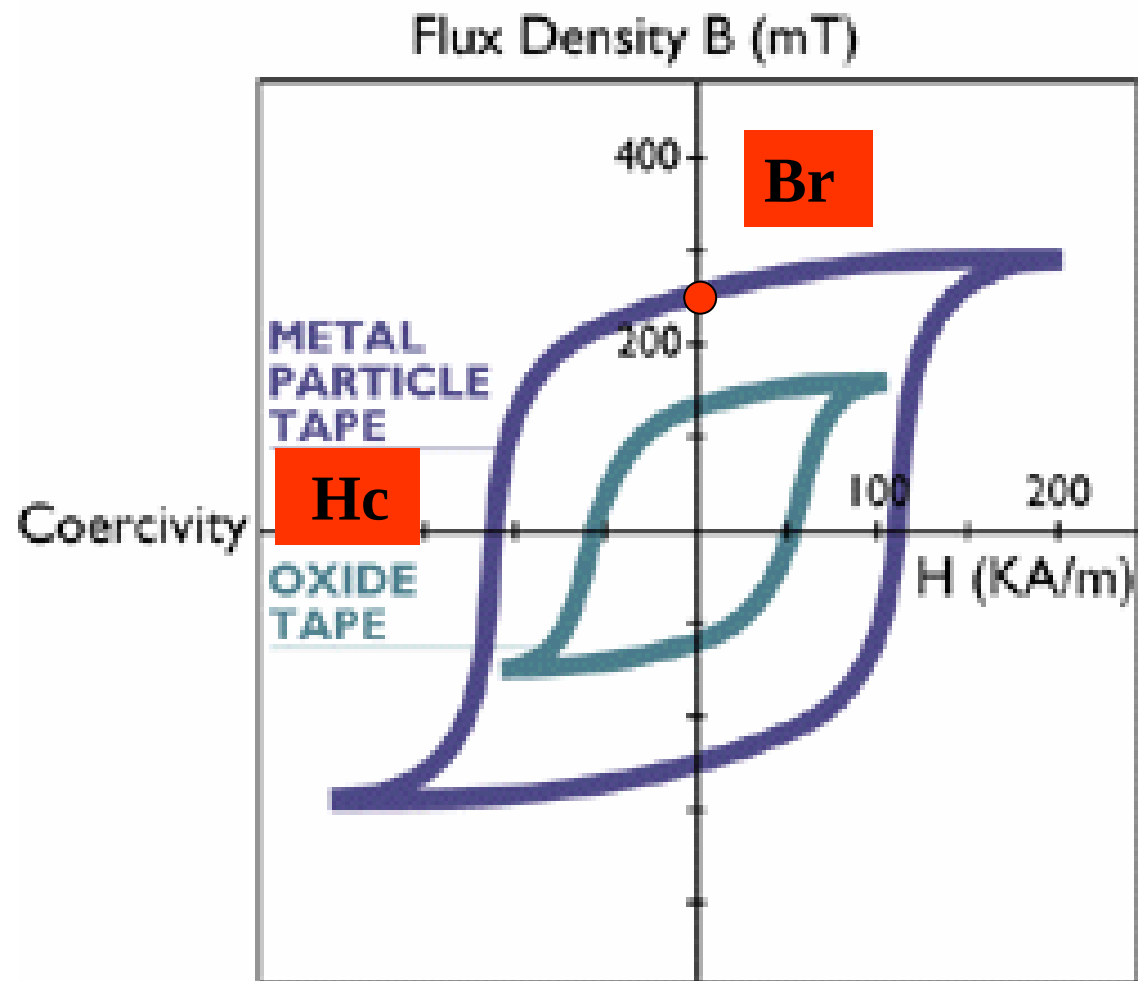
Characteristic Physical Length- L_{ch}

Magnetic single domain	10nm	1 μ
Superparamagnetic	1	10nm
Exchange correlation length	10-40nm	
Mean free path of electron	1	10nm
Spin diffusion length	10nm-	1 μ
Wave length of light	400/700nm	

Small size effect; Quantum size effect;

MQT (Macroscopic quantum tunneling)

Surface effect $S_v = S/V \sim 1/d$



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().Magnetic Nano particles & Applications

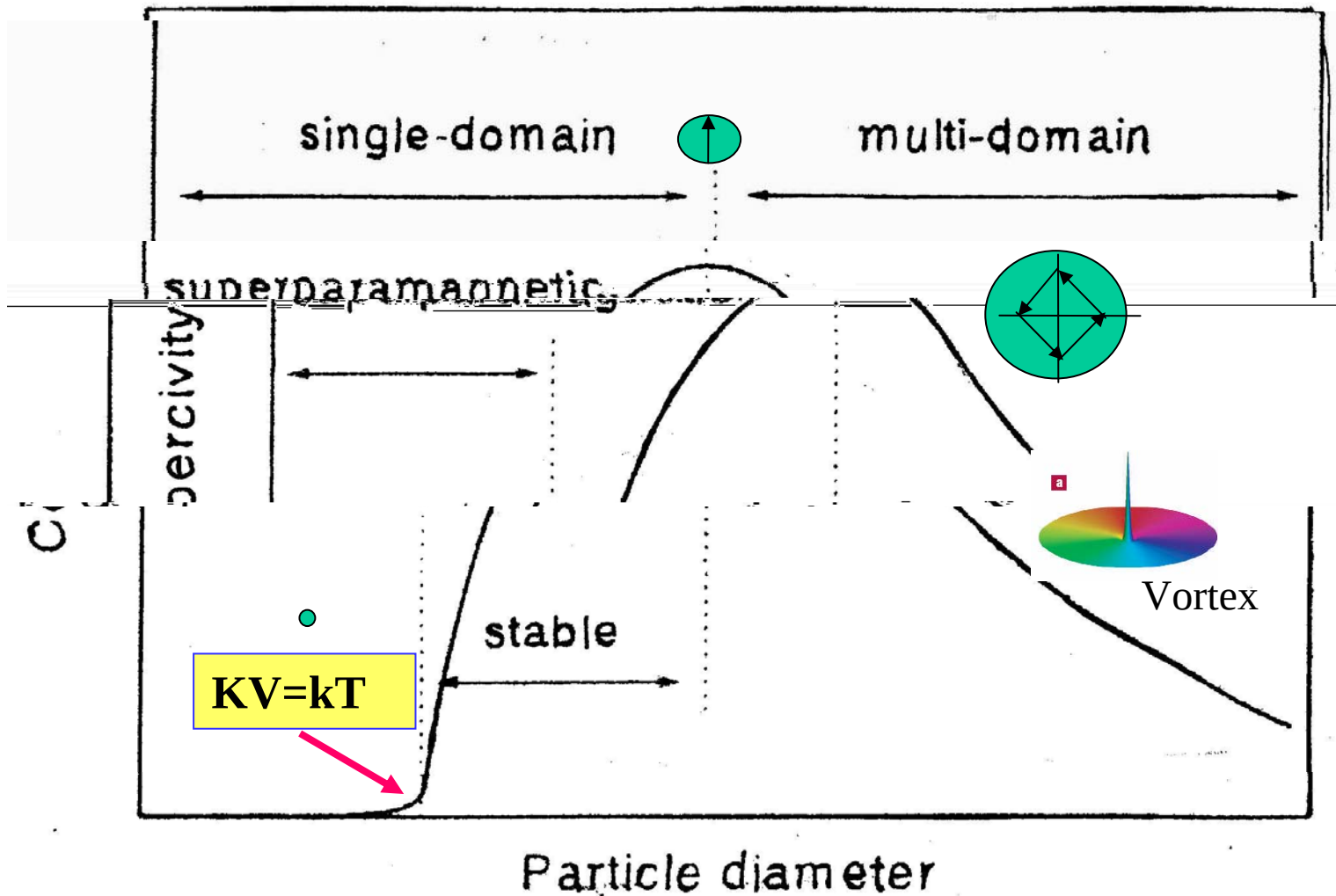


Fig. 1. Size dependence of coercivity.

The characteristic physical length

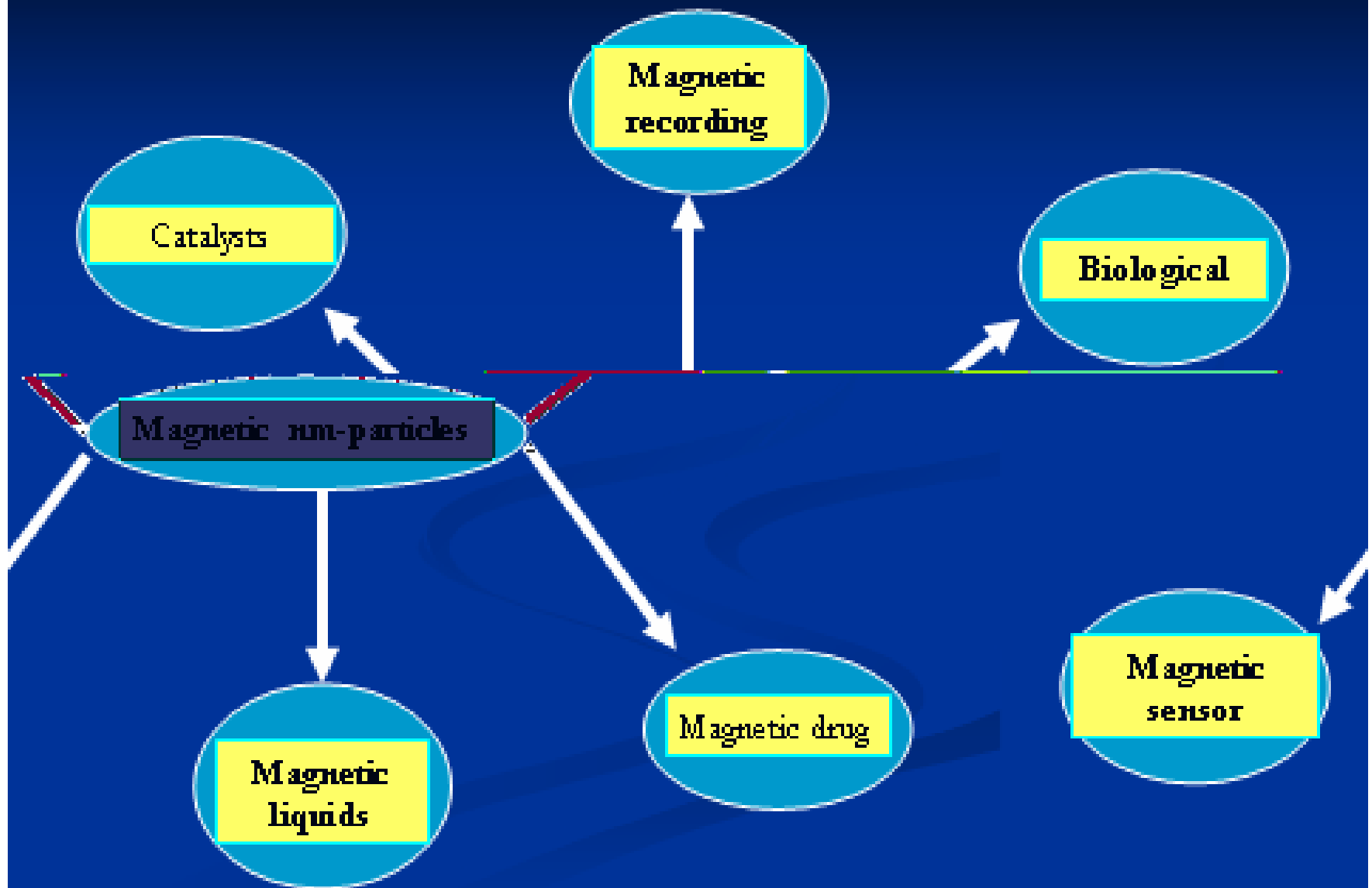
* Single domain : $R_c \propto (AK)^{1/2}$

M	Fe	Co	Ni	BaM	Nb ₂ Fe ₁₄ B	SmCo ₅	Sm ₂ Co ₁₇ N _{2.3}
R _c (nm)	8.0	11.4	21.2	450	125	400	180

*Superparamagnetism: $KV = 25k_B T_B$

M	Fe ₃ O ₄	Ni	Fe	Co
D(nm)	10	4.0	6.3	5
T _B (K)	300	25	78	55

The Applications of Magnetic Nano-Particles



Nanomedicine

Targeted drugs for lung cancer

The aerosols containing magnetic nanoparticles with drugs can be guided to specific regions in the lung of mice with an external magnetic field. With this technique, higher doses of drugs can be delivered to the cancerous region without increasing side effects.

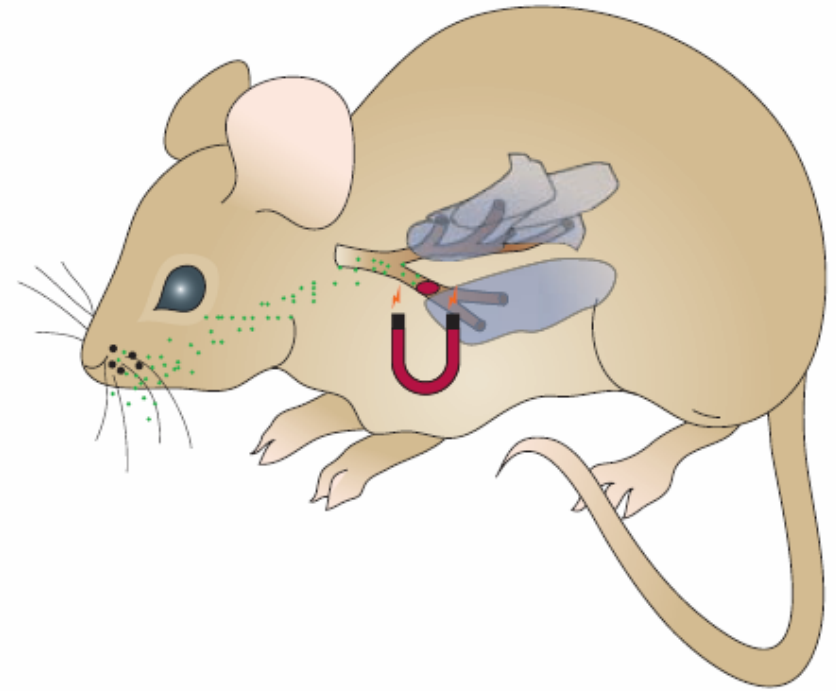
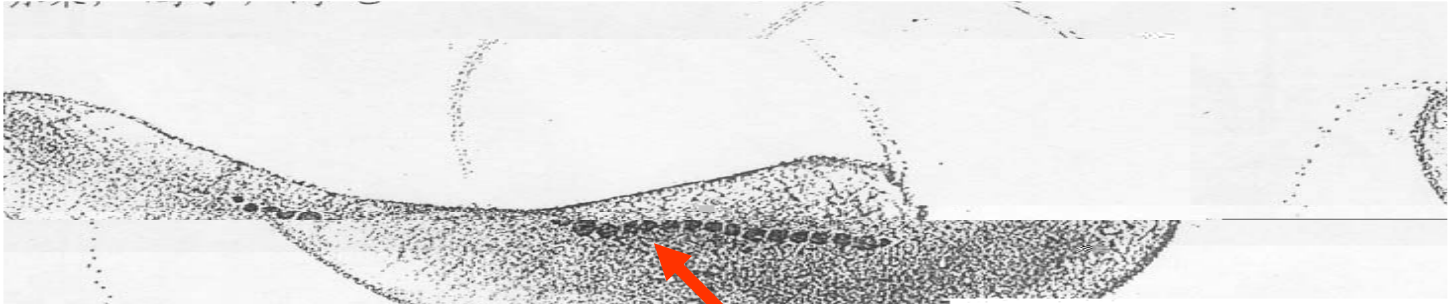
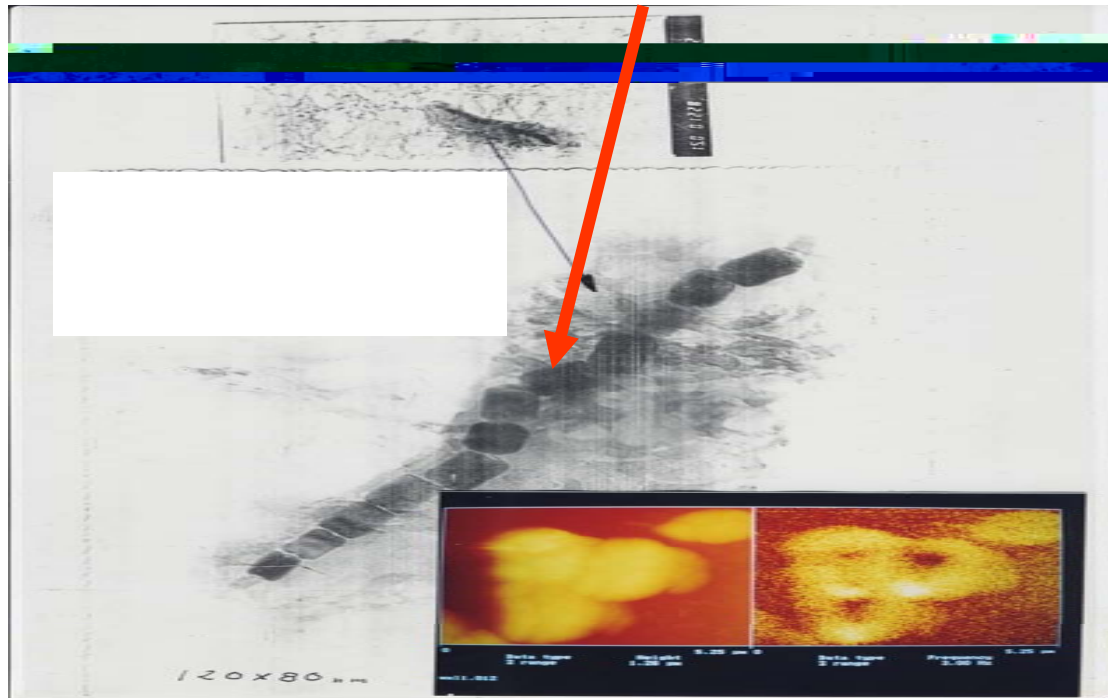


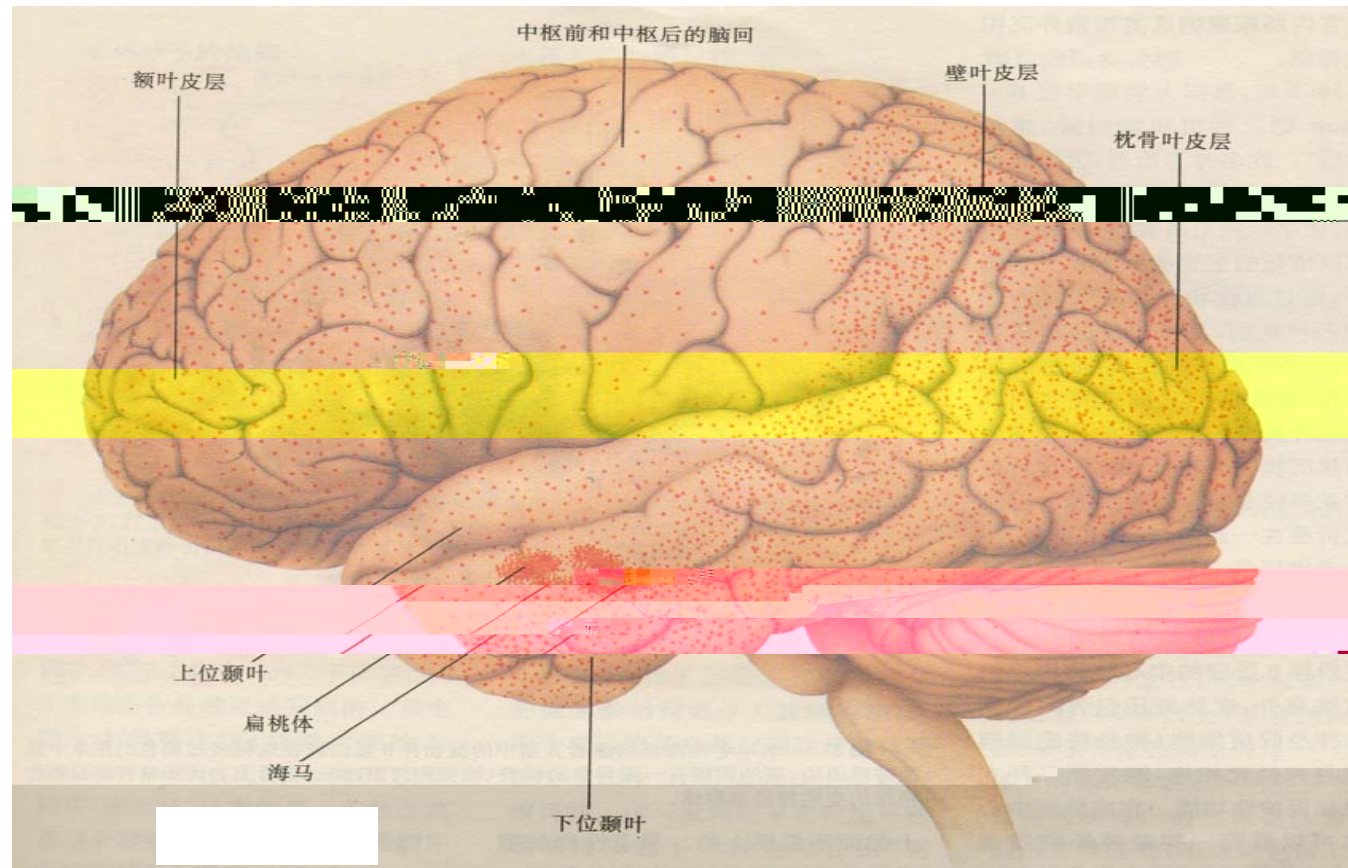
Figure 1 Magnetic-field guided drug delivery with magnetic aerosols. Superparamagnetic nanoparticles are placed in microdroplet aerosols (green) and delivered along the airways (brown) toward the lungs (grey). A localized magnetic field causes large numbers of nanoparticles to accumulate in a specific region, shown here in red.

Magnetotactic bacteria



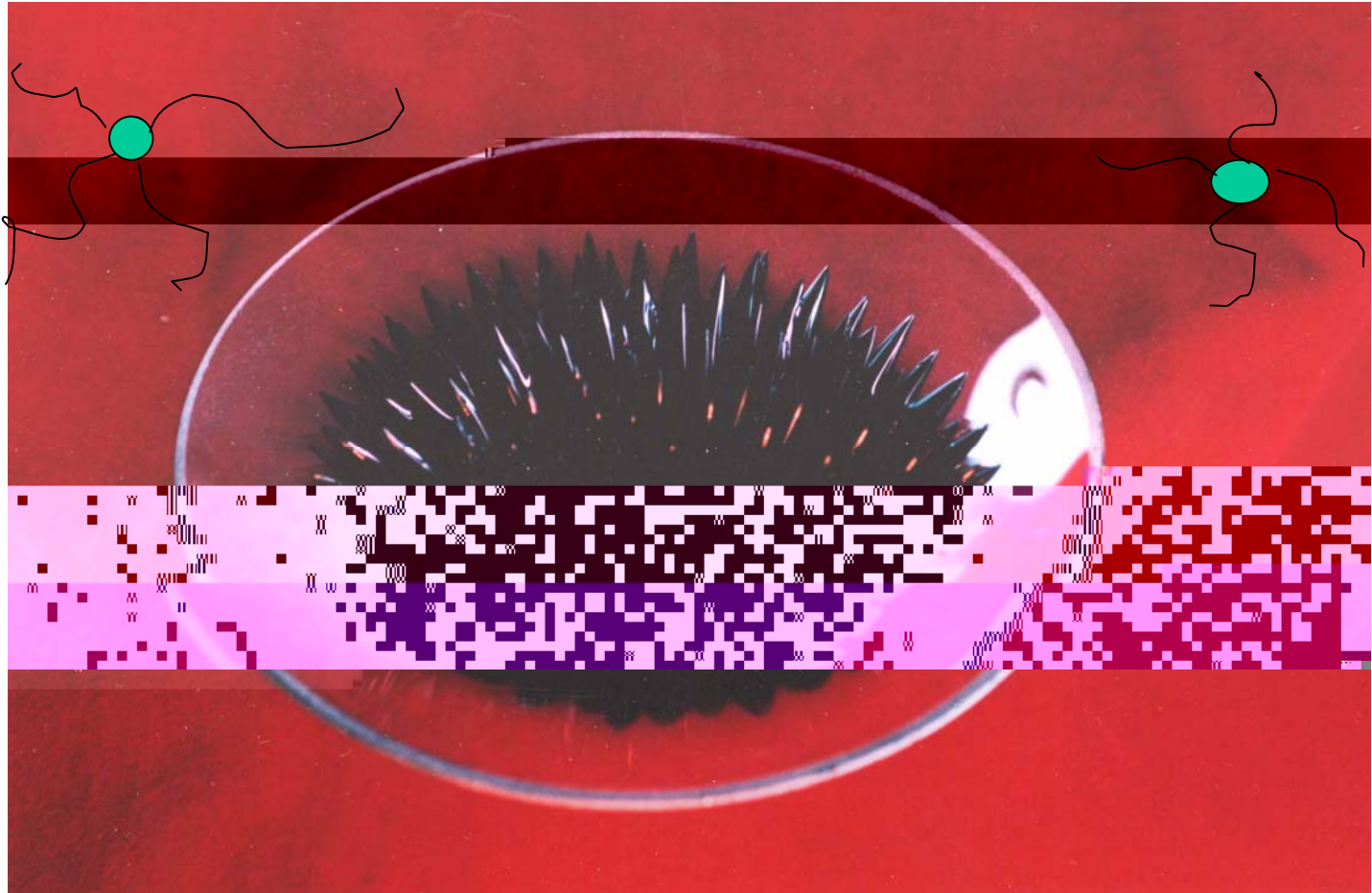
Magnetic nanochain assembled by magnetosome





500

**The first product in nano-materials is
“Ferrofluid” in 1965.**



Magnetic liquid(Fe_3O_4)

Interface for magnetic particles with Core/shell structure

- **Antiferromagnet (AFM) / Magnetic particle**
- **Ferromagnet (FM) or Ferrimagnet (FIM)/
Magnetic particle**
- **Nonmagnetic organic, Inorganic or metal
/Magnetic particle**

The functions of the shell

- 1. To control the magnetic properties**
- 2. To prevent grain growth and agglomeration**
- 3. To enhance chemical stability**
- 4. To get some exchange couple effect**

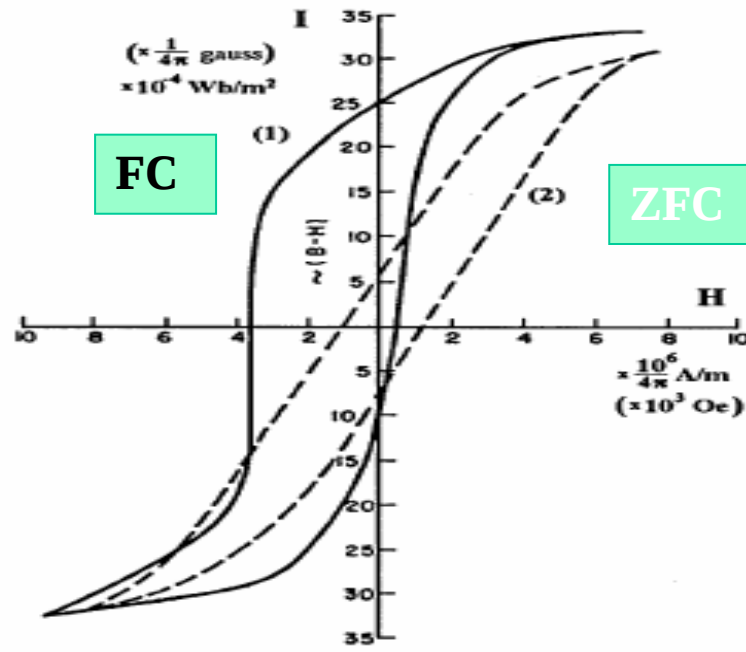
Exchange couple in (Co / CoO) nanoparticles

a). Hysteresis loops at 77K of CoO / Co particles.

(1). After cooling the sample in a 10kOe field. (2). ZFC

$$F = HM_S \cos \theta - K_U \cos \theta + K_1 \sin^2 \theta,$$

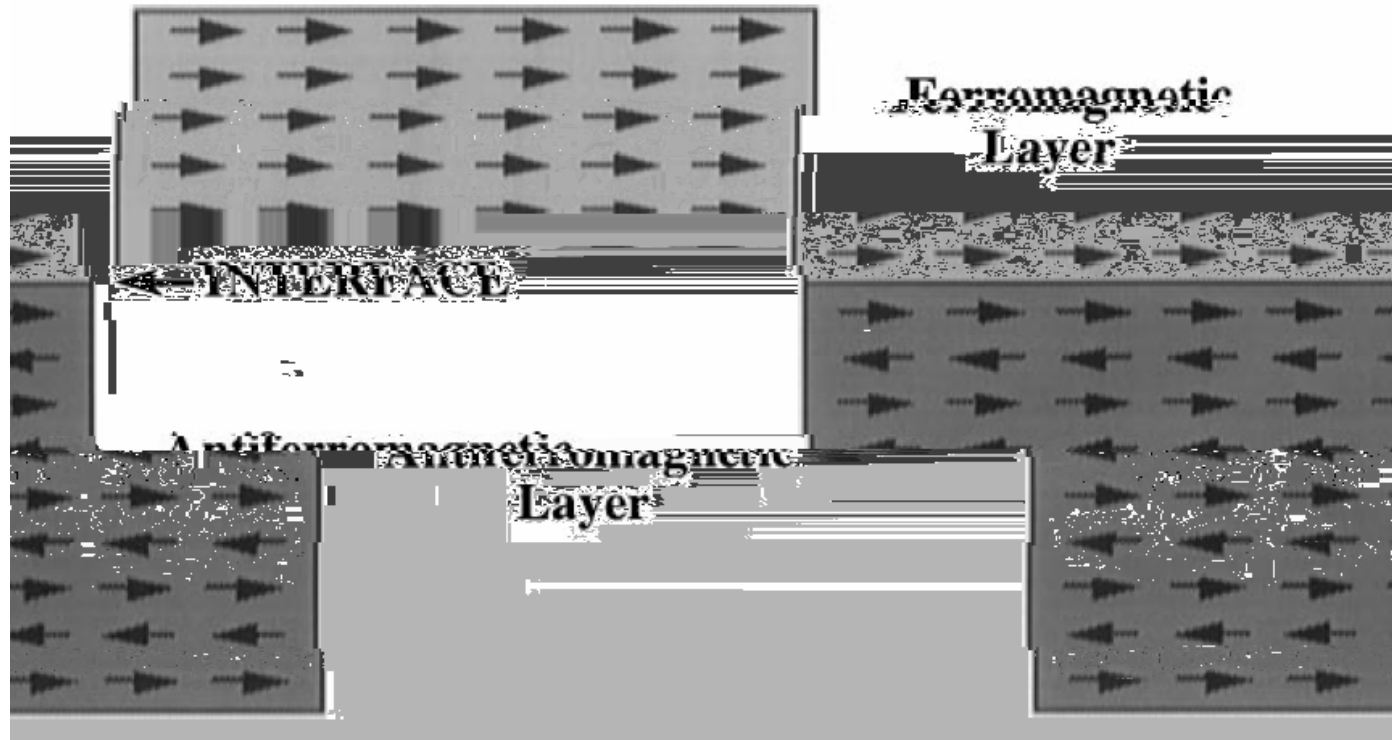
K_U unidirectional anisotropy energy constants.



FM / AFM

Co / CoO

$T_N = 293K$

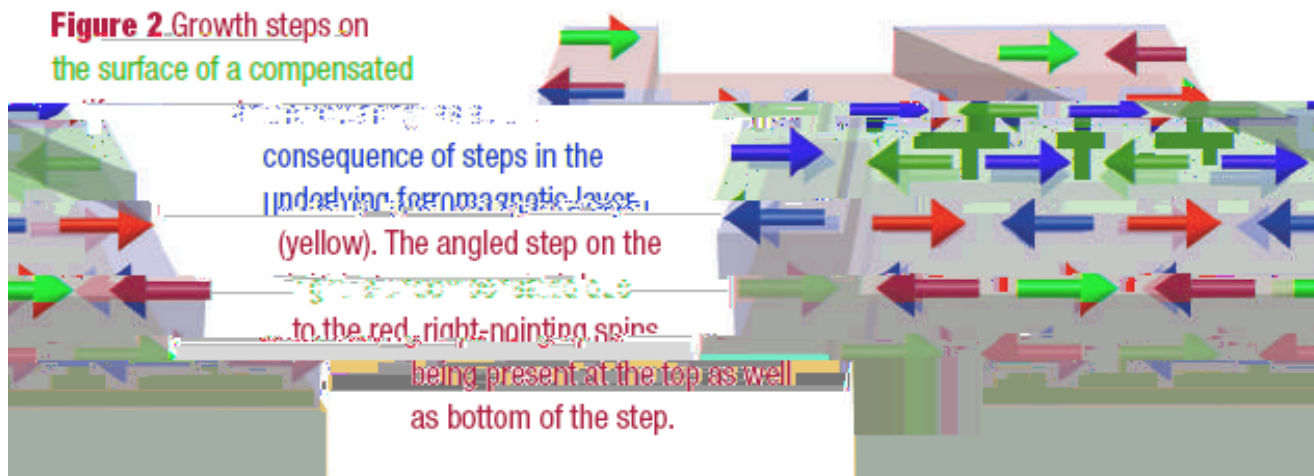
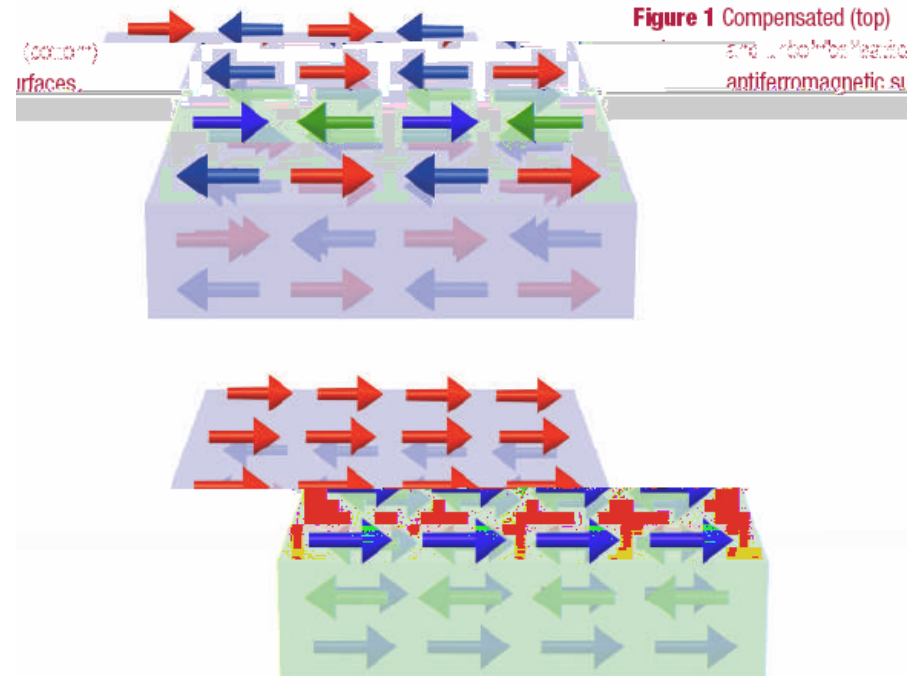


Schematic of the ideal FM / AFM interface

$$H_E = \frac{\Delta\sigma}{M_{FM}t_{FM}} = \frac{2J_{ex}S_{FM} \cdot S_{AFM}}{a^2 M_{FM}t_{FM}},$$

	CoO	NiO	CuO	Ir-Mn	Pt-Mn	Rh-Mn	Fe-Mn
$T_N(K)$	293	525	453	600-750	485-975	850	425-525

The surface spin of antiferromagnet can either be compensated (the magnetic moments with the atomic surface layer cancel out) or uncompensated



Beating the superparamagnetic limit with exchange bias

The blocking temperature, T_B , increases almost two orders magnitude for 4nm Co/CoO nano particles in the CoO matrix. This leads to a marked improvement in thermal stability. This mechanism provides a way to beat the superparamagnetic limit in isolated particles.

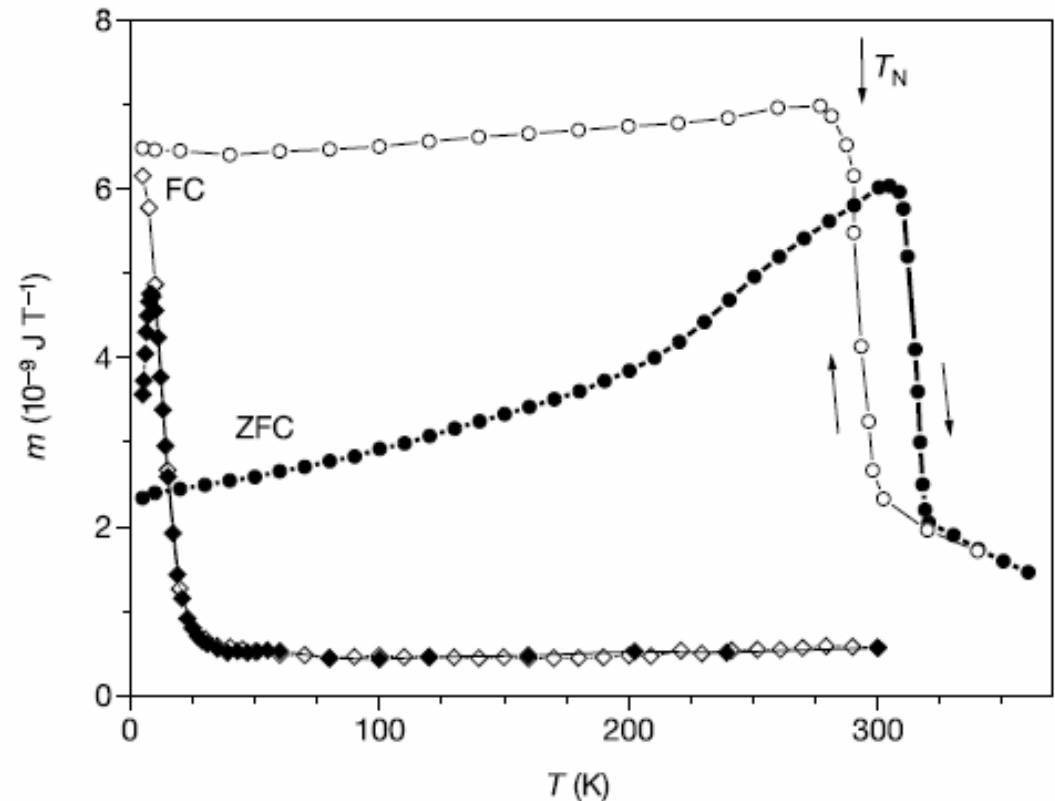
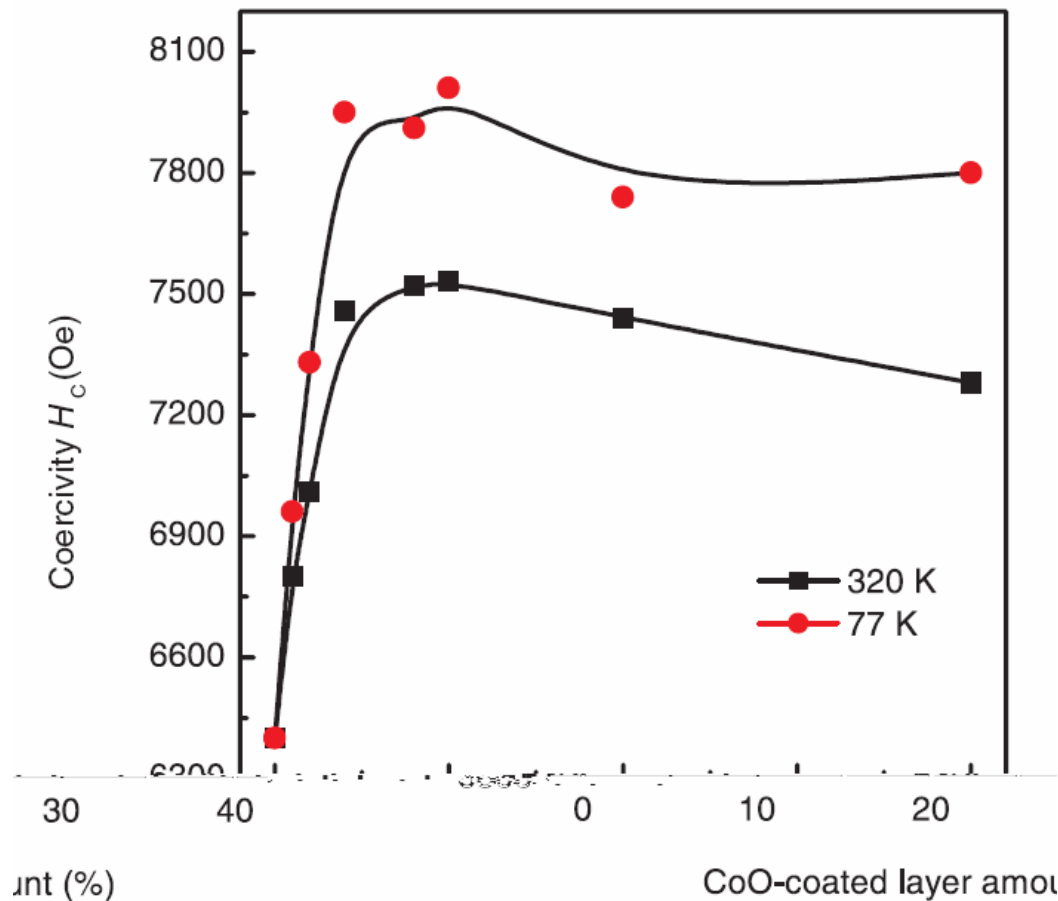


Figure 2 Magnetic moments of 4-nm $\text{Co}_{\text{core}}\text{CoO}_{\text{shell}}$ particles. Shown is the temperature dependence of the zero-field cooled (ZFC; filled symbols) and field-cooled (FC; $\mu_0 H_{\text{FC}} = 0.01$ T, open symbols) magnetic moment (m) of 4-nm $\text{Co}_{\text{core}}\text{CoO}_{\text{shell}}$ particles. were embedded in a paramagnetic (Al_2O_3) matrix (diamonds), or in an AFM (CoO) matrix (circles). The measuring field is $\mu_0 H = 0.01$ T. The Néel temperature of CoO is indicated by an arrow. The lines are guides to the eye.

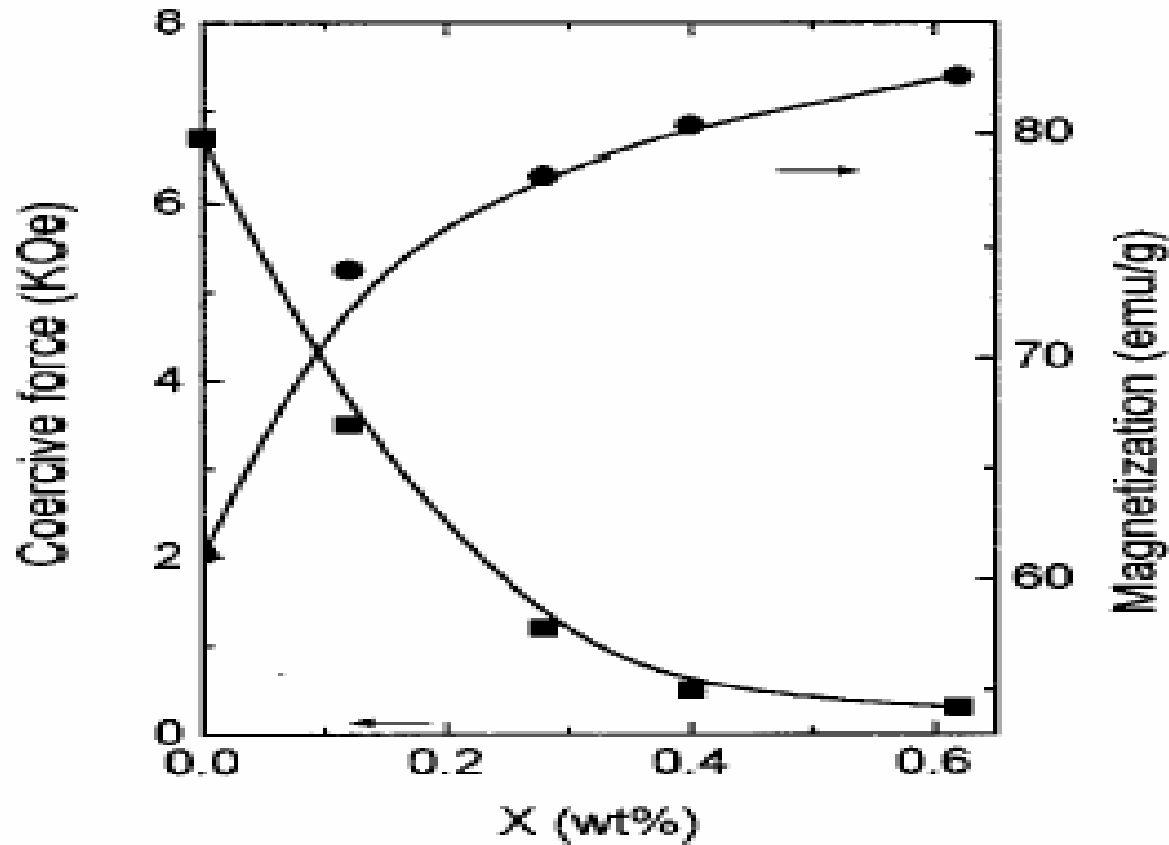
y

1. $\text{SrFe}_{12}\text{O}_{19}$ / CoO

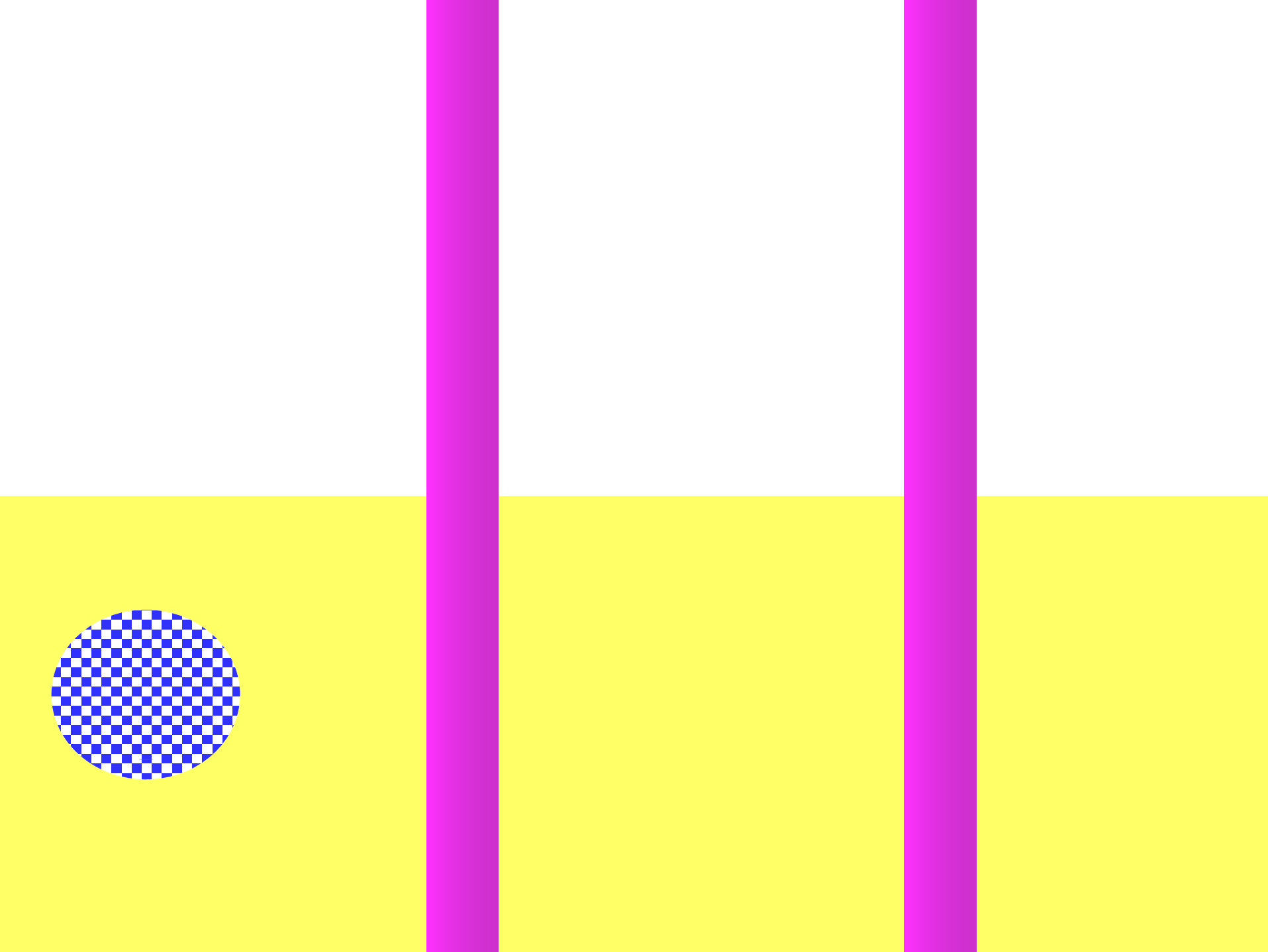


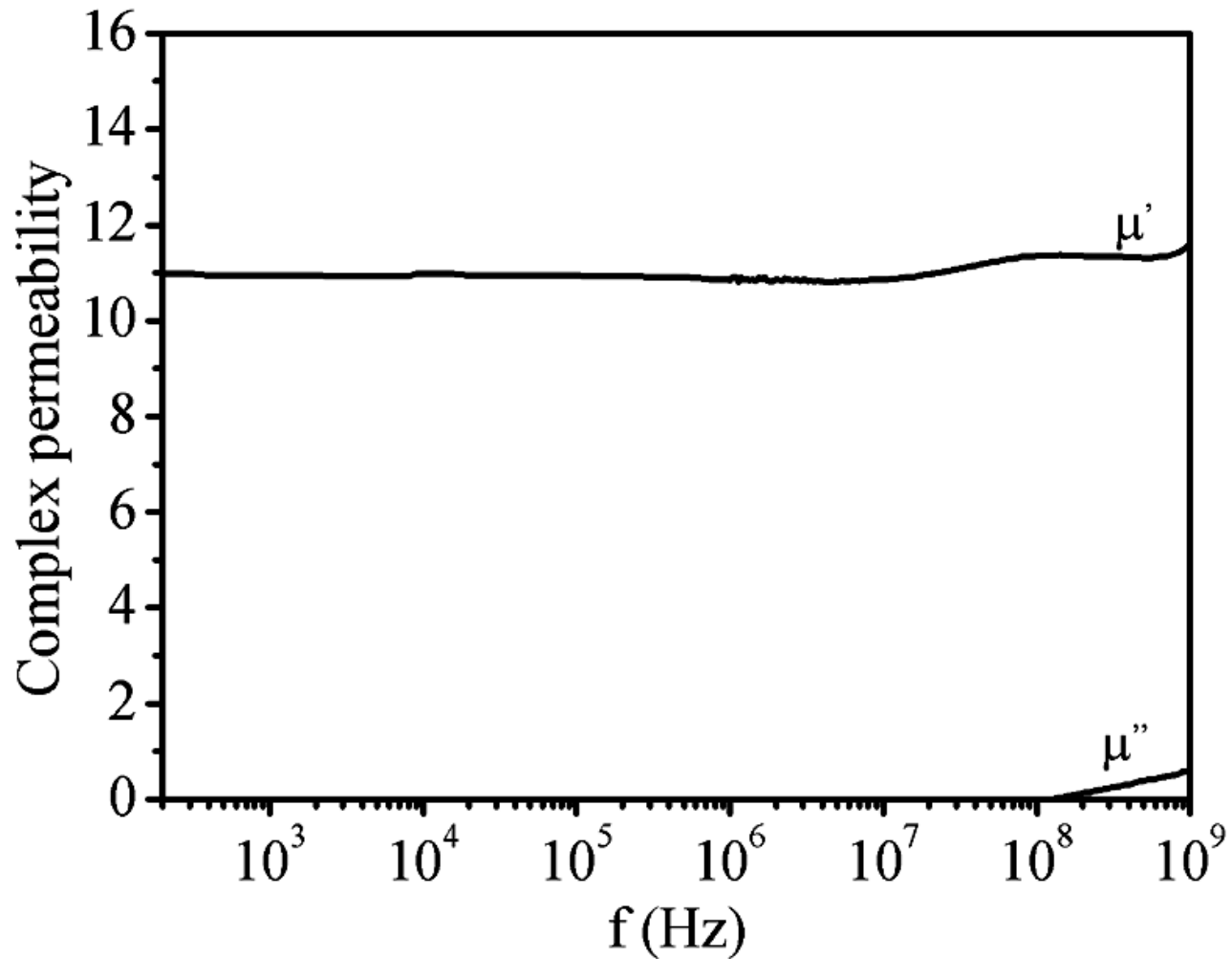
H_c sharply increases for small CoO content, then reaches a maximum at 10% of the coating amount

2. SrM / Fe₃O₄



SrM particles coated with soft magnetic materials Fe₃O₄, Ms increases and H_c decreases very obviously with the rise of Fe₃O₄ coating. The H_c can be controlled by coated quantity.





The permeability spectra of Fe/SiO₂ / C particles sample at room temperature

). Magnetic Nanocrystalline Materials

- The nanocrystalline material is composed of nanocrystallines. It may be considered as a densely assembly of nano-particles which are interacted through interface.
- Huge interface
- Interaction
 - Exchange interaction
 - Magnetic interaction

Exchange length , $L_{\text{ex}} = (A / Ms^2)^{1/2}$. (within L_{ex} the spins of ferromagnet remain parallel, L_{ex} 1-6 nm)

Domain wall width, $\pi \delta_o$,

$\delta_o = (A/K)^{1/2}$. (exchange correlation length or domain wall parameter, the distance over which the variations of the spin orientation are correlated)

$\delta_o \approx L_{\text{ex}}$ (for hard magnets, while , $\delta_o \gg L_{\text{ex}}$ for soft magnetic materials)

Single domain size for a sphere, $R_{\text{SD}} = (AK)^{1/2}$

	$L_{\text{ex}}(\text{nm})$	$\pi \delta_o(\text{nm})$	$D_{\text{SD}}(\text{nm})$	J. Nogués et al., Physics Reports, 422(2005)65-117
Fe	1.5	40	18	
Co(hcp)	2.0	12	70	
Ni	3.4	80	60	
$\text{Ni}_{80}\text{Fe}_{20}$	4.0	100	22	
SmCo_5	4.9	4.0	764	

(2.1). Nano-Crystalline Soft Magnetic Materials

- **The progress of soft magnetic materials**
- **Fe**
- **→ FeSi(1900)**
- **→ FeNi(1920)**
- **→ Ferrites (1935-1946)**
- **→ Amorphous (1970)**
- **→ Nano-Crystalline Soft Materials**

Magnetic nanocrystalline system. FM/FM interface

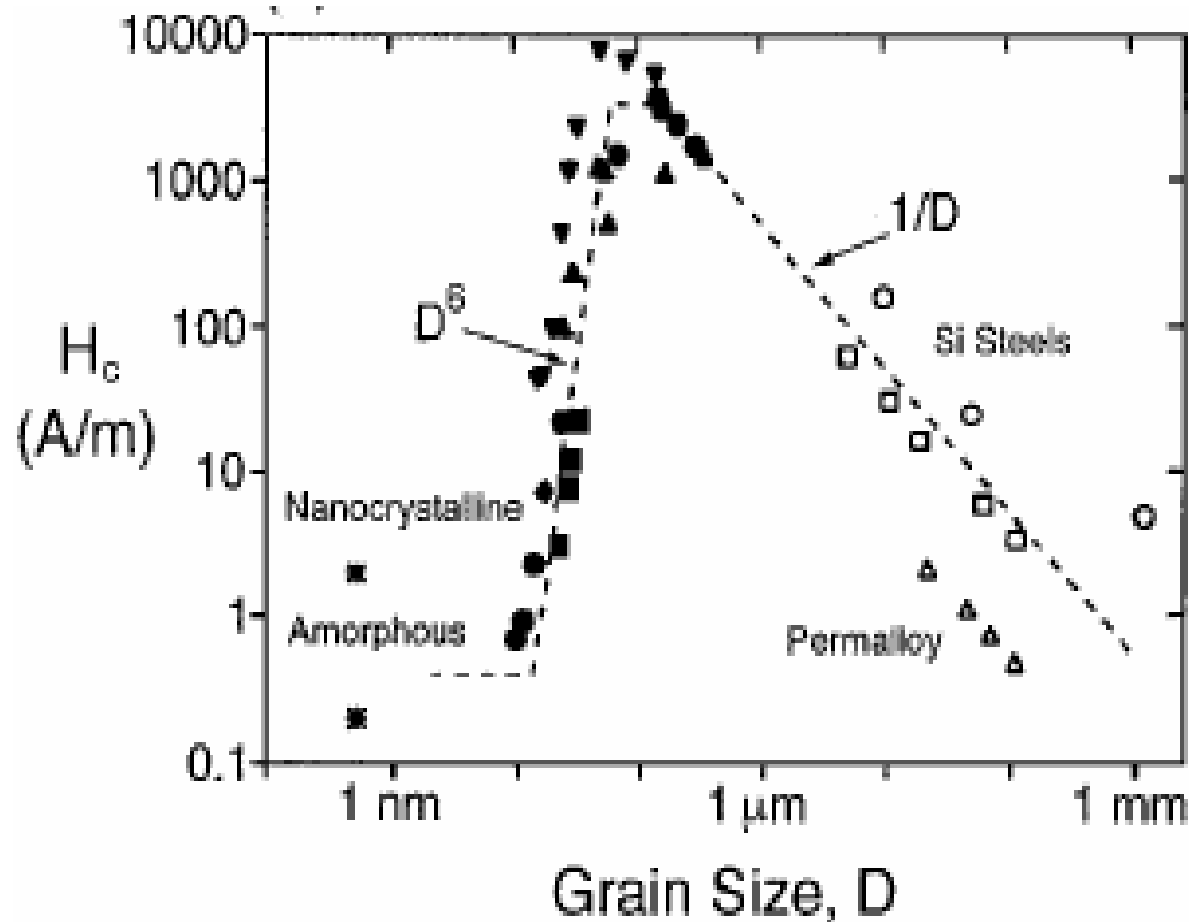
Random anisotropy theory---Herzer
JMMM.294(2005)99

$$L_0 = (A/K)^{1/2}, \text{ If } D < L_0,$$

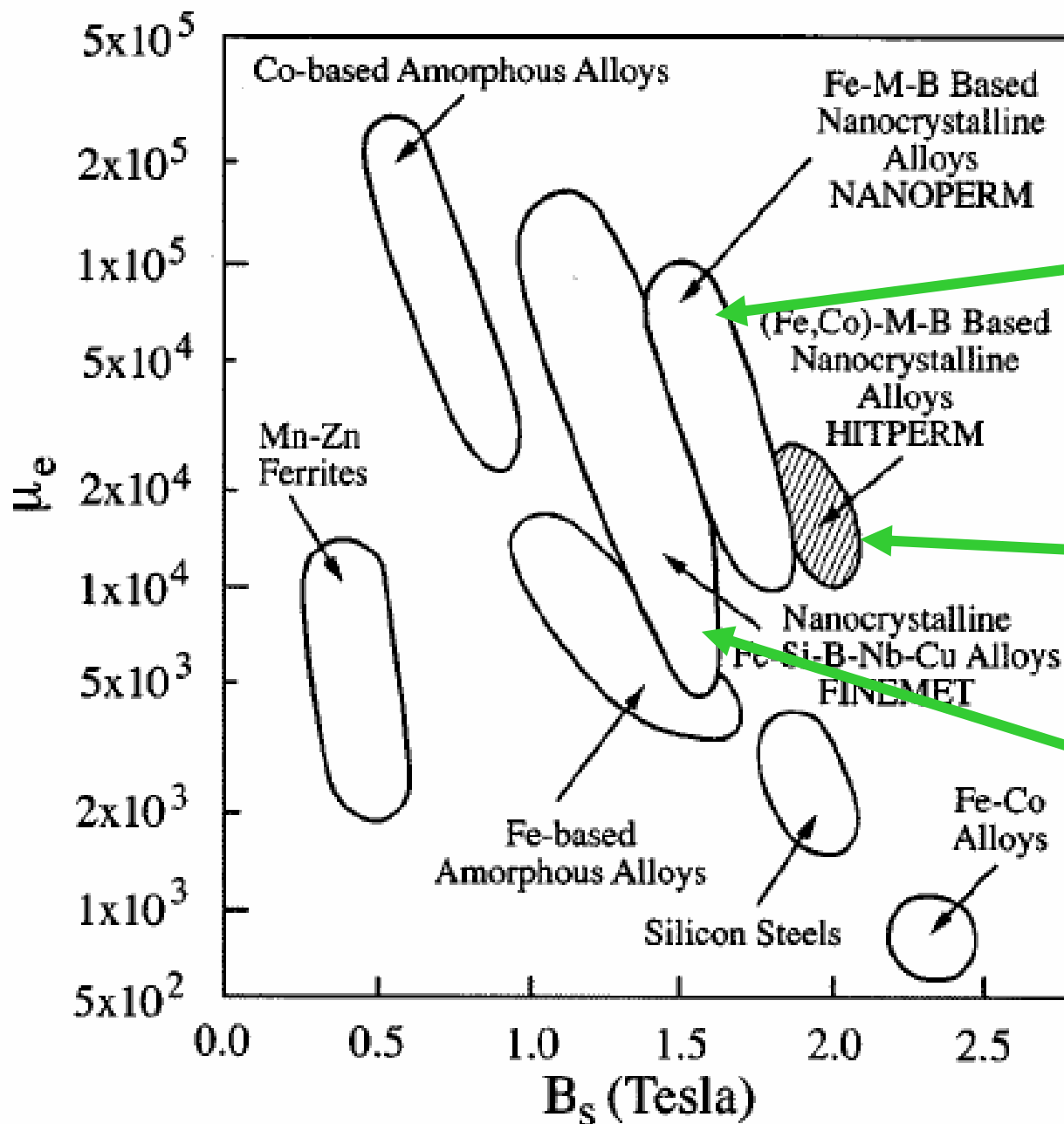
$$K_e = K/N^{1/2},$$

$$N = (L_0/D)^3$$

$$H_c \sim D^6$$



M	α -Fe	α -Fe _{amr}	Nd ₂ Fe ₁₄ B	SmCo ₅	Sm ₂ Fe ₁₇ N
L_0 (nm)	23	35	2.1	5.2	2.6



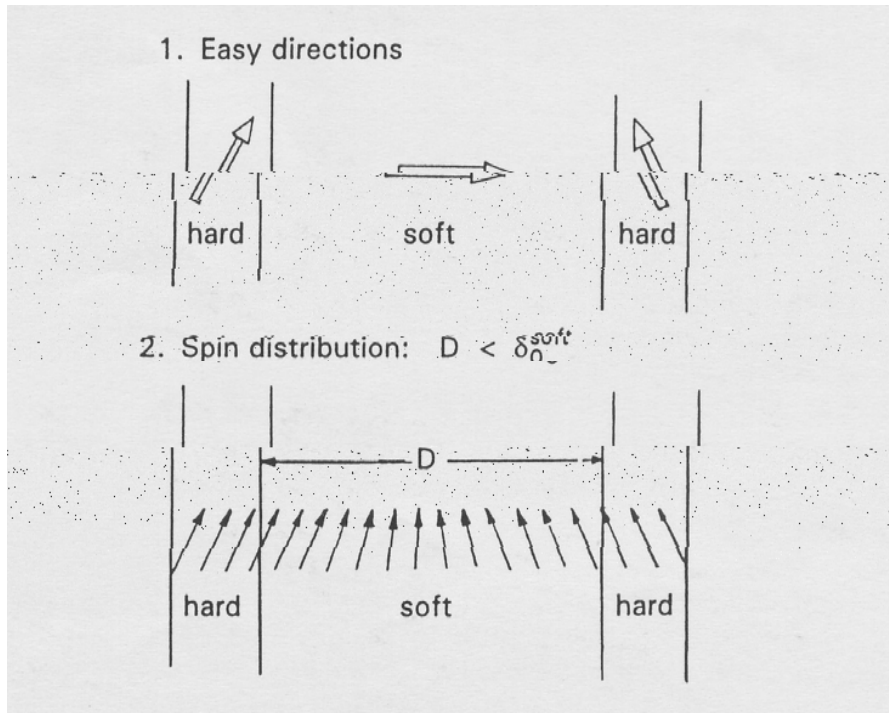
Commercial Nanocrystalline Alloy

2. NANOPERM
Fe-M-B-Cu
(M=Zr,Nb,Hf--)

3. HITPERM
(FeCo)-M-B-Cu

1. Finemet (1988)
 $\text{Fe}_{73.5}\text{Si}_{13.5}\text{B}_9\text{Nb}_3\text{Cu}_1$

(2.2). Nanocomposite exchange coupled magnets



Remanence:

$$M_r/M_s > 1/2$$

Reduced the quantity of rare earth element

Ms;Tc;K for some soft and hard magnetic materials

	Fe	Ni	Co	Fe ₂ Co	SrM	NdFeB
Ms(kA/m)	1714	484	1422	1933	370	1281
Tc (K)	1043	631	1404		733	585
K(kj/m ³)	42	-51	530		370	4400

- ♠ Saturation magnetization Ms: Hard < soft
- ♠ Anisotropy K : Hard > Soft
- ♠ Nanocomposity exchange coupled of hard and soft phases maybe have both high Ms and Hc
- ♠ $BH)_m=1 \text{ MJ/m}^3$ (120 MG Oe), RE⁻ 5 wt %. for 2.4 nm (Sm₂Fe₁₇N)₃ /9 nm (Fe₆₅Co)₃₅

The best magnetic properties for
(Nd,Pr,Dy)₂Fe₁₄B/ α -Fe
Br = 1.438T(14.38kG)
H_{cj} = 995KA/m (12.5kOe)
(BH)_m = 405KJ/m³ (50.97MGOe)
DAYTON University

Lee D et al., Proc. Of 18th International Workshop on HPMA(Annecy, france, August-September, 2004). Vol. 2, 667-9\678

Nanocomposite exchange coupled is diffusing to other applications:

- 1 Magnetic recording : FePt/FeRh reduced reversely field
- 2 Magnetostriction : TbFe/Fe (FeCo) multilayer reduced H_c

Magnetic Nanowire & Nanotube

- Magnetic nanowires have various applications such as: perpendicular magnetic recording media for high density magnetic recording.
- Sensor in MEMS
- Magnetic multilayered nanowires for CPP-GMR
- The spin diffusion length can be determined.

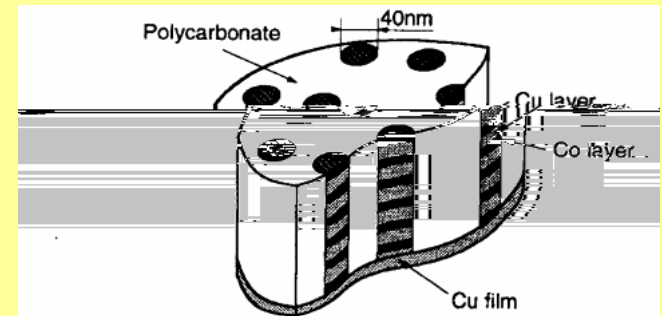
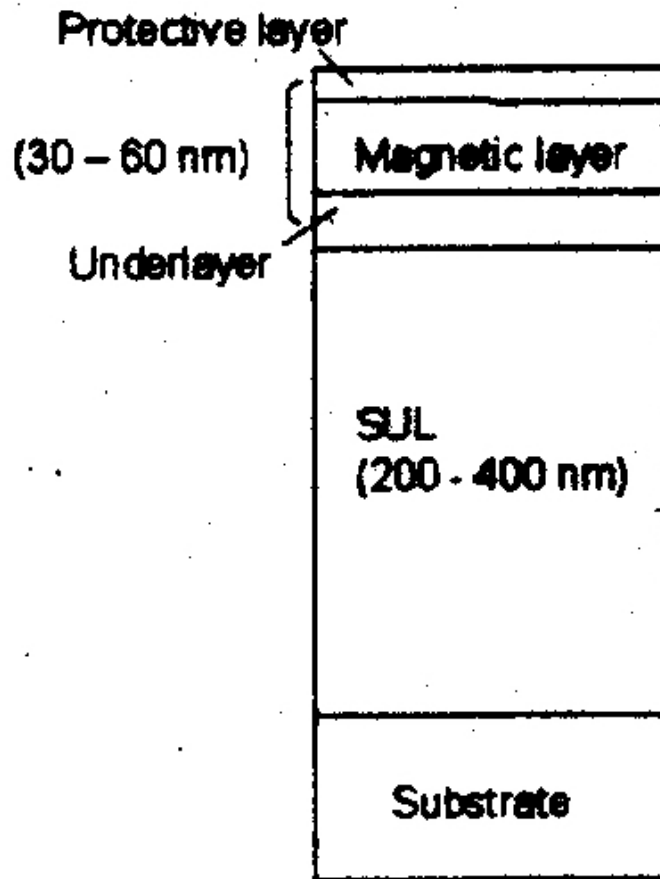
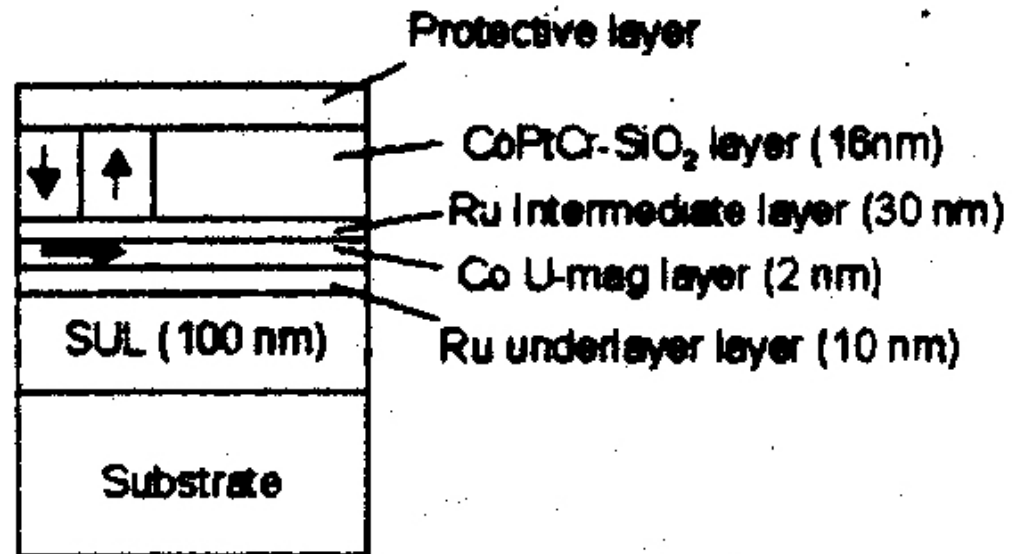


Fig. 1. Schematic of an array of multilayered nanowires in nanoporous track-etched polymer membrane.



(a)

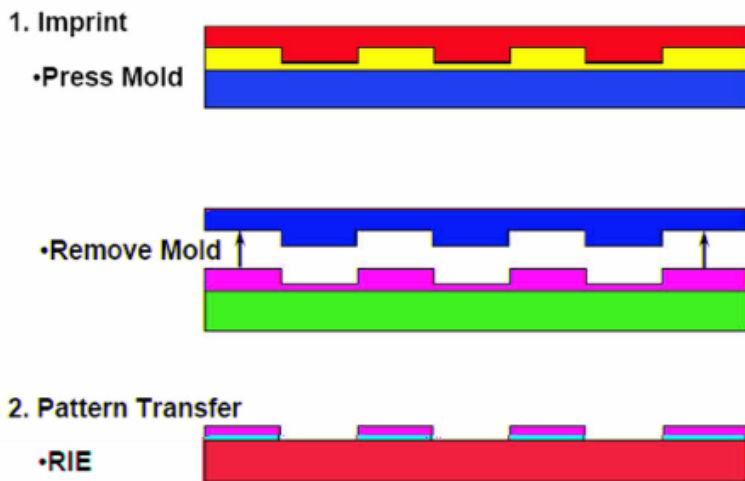


(b)

SUL-Soft magnetic underlayer

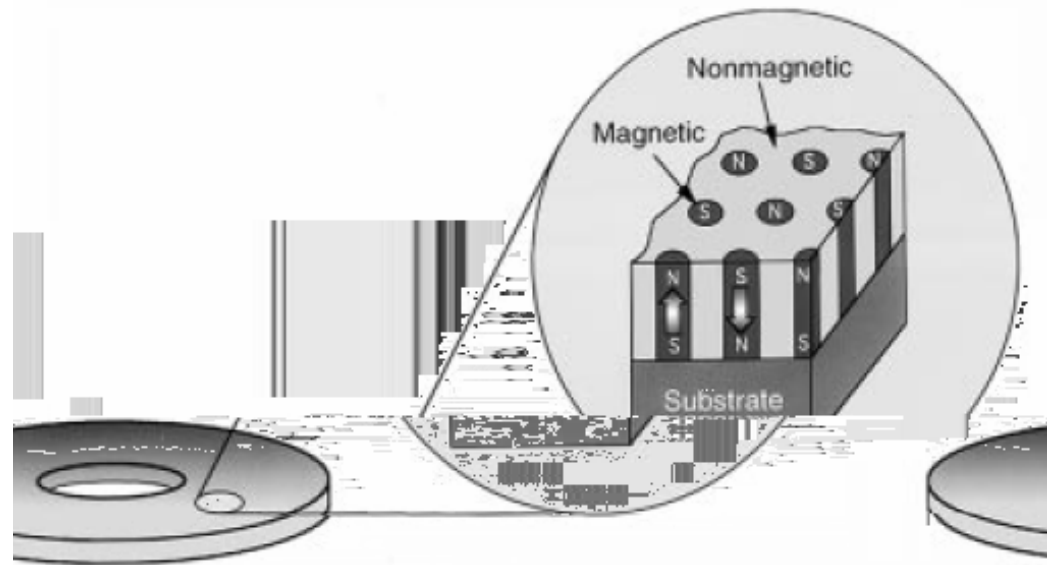
Fig. 1. Cross-sectional structures of (a) a conventional perpendicular recording and (b) the U-mag media.

Longitudinal to Perpendicular Magnetic Recording model.



Schematic of nanoimprint lithography consisting of 1).imprint and 2). pattern transfer

For mass production



Bit –Patterned media (Quantized magnetic disk)

Patterned magnetic nanostructures give us new freedom in controlling magnetic material properties.

a

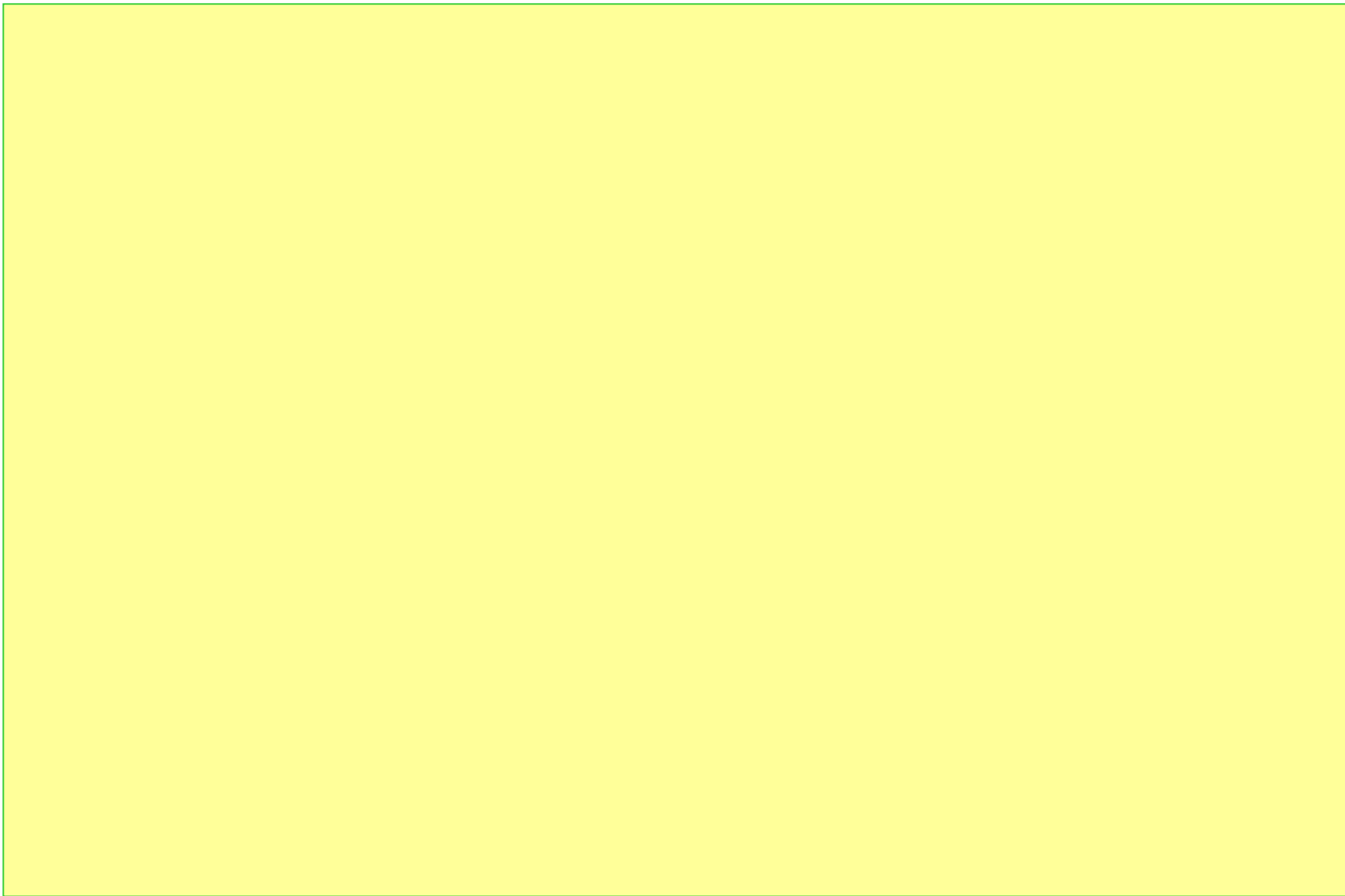
Single-pole-type head

45°-tilted easy axis
of magnetic grain

Recording layer

Figure 1 Tilted magnetic media. **a**, A perpendicular recording system with a single-pole-type writing head and a 45°-tilted medium. The yellow arrows indicate the magnetic flux from pole to pole. (Not to scale. Magnetic grain size should be around 5 nm for 1 Terabit in⁻² recording. The single pole dimension will

J.P.Wang, Nature
Materials 4 (2005) 191



$\text{Fe}_{48}\text{Co}_{52}$ nmwires

**Porous alumina
template**

$D \sim 22\text{nm}$

**Interpore distance $\sim$
50nm**

$H_c = 3.89\text{ kOe}$

$M_r / M_s = 0.954$

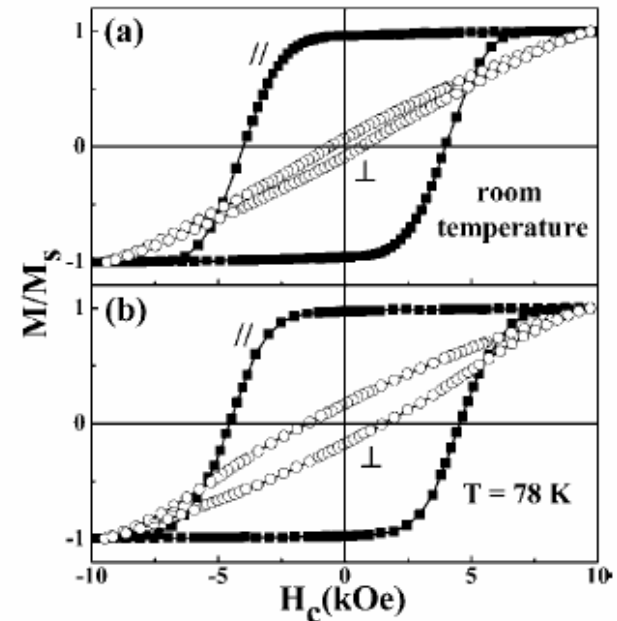
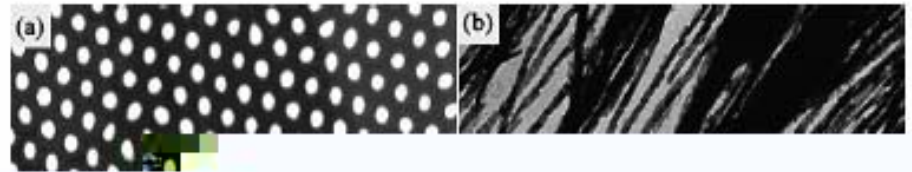
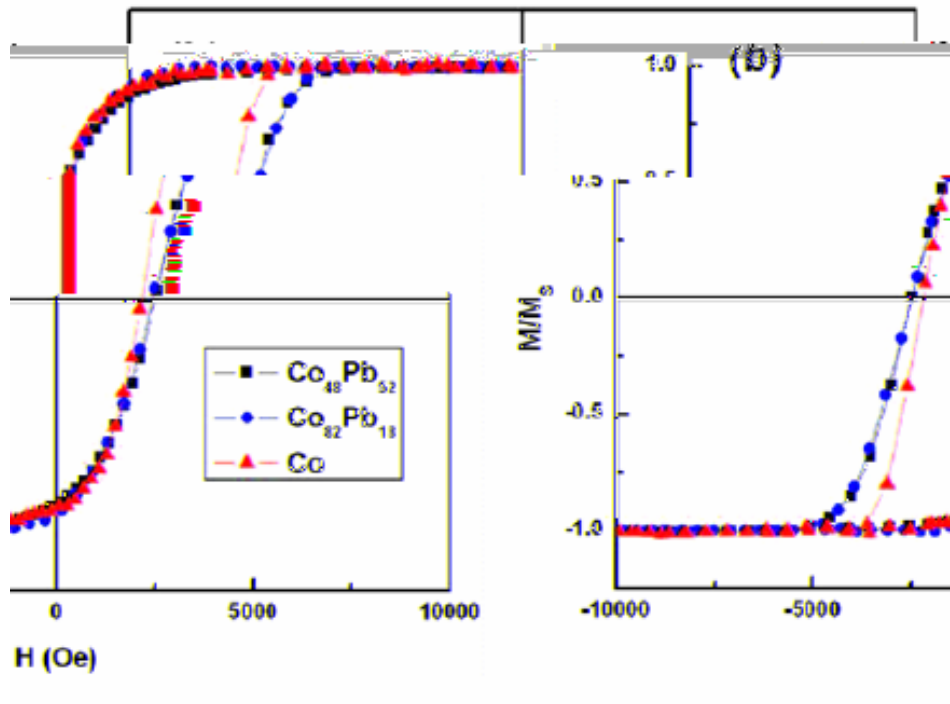


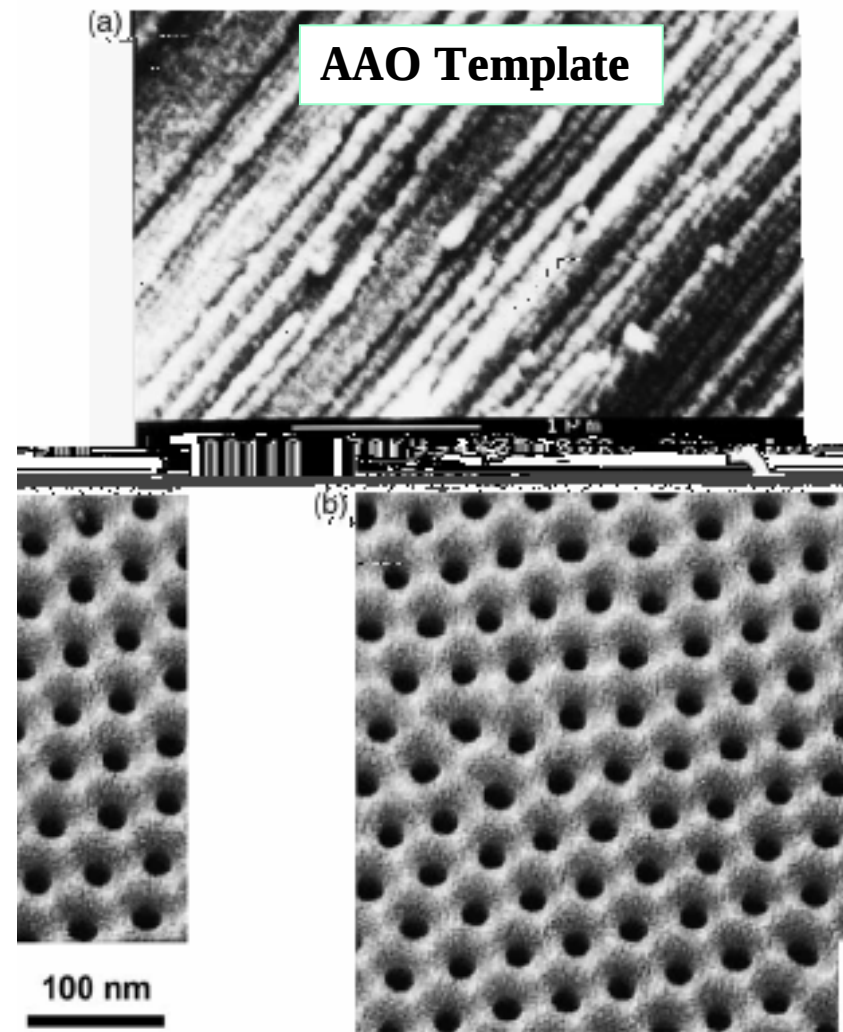
Figure 5. Hysteresis loops of the arrays with a diameter of about 22 nm and an interpore distance of about 50 nm measured at room temperature (a) and at 78 K (b).

Co-Pb heterogeneous alloy nanowire arrays



Annealing at 700 with the applied field of 10kOe. $D \sim 20\text{nm}$

$H_c = 2500\text{Oe}$; $M_r / M_s = 0.9$ for $\text{Co}_{36}\text{-Pb}_{64}$, $T_a = 700$



template with pores
(b) the top view.

Fig. 1. SEM images of the anodic alumina oxide template with pores of 20 nm in diameter: (a) The cross section view.

**CoFe₂O₄
nanowire**

CoFe₂

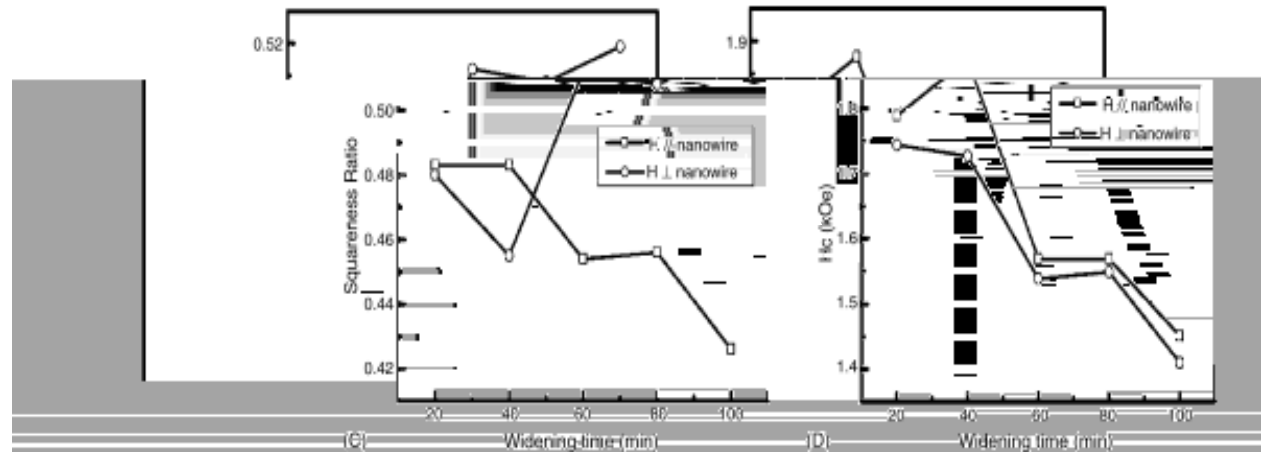
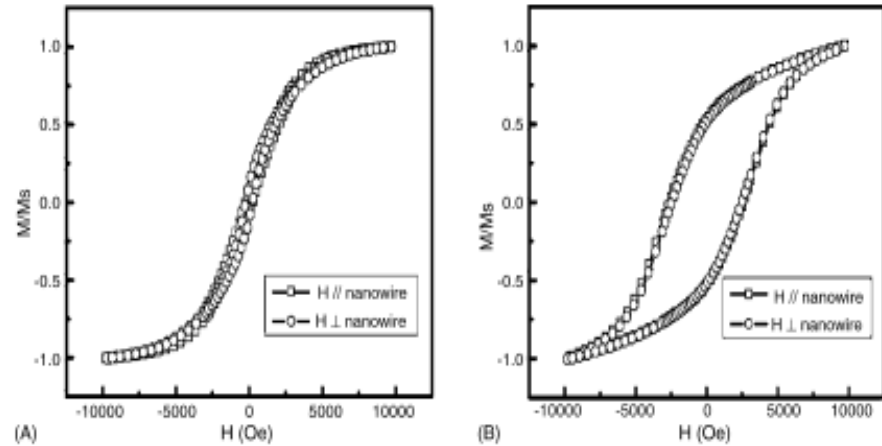
**nanowire array
prepared by
AAO template-
electrodepositio
n method and
further
oxidization**

**CoFe₂O₄
nanowire**

CoFe₂



CoFe₂O₄



function of
90 min. All
ires at room
temperature.

Fig. 3—Hysteresis loops of nanowire arrays (widened for 40 min): (A) CoFe₂ and (B) CoFe₂O₄. (C) Squareness ratio of CoFe₂O₄ nanowire arrays as a function of pore widening time. (D) H_c of CoFe₂O₄ nanowire arrays as a function of pore widening time. All templates were dc anodized for 8 h and deposited for 90 min. CoFe₂O₄ nanowires were annealed at 620°C for 30 h. The magnetic properties were measured with the applied field parallel and vertical to the nanowire array.

Magnetic Nano-film, Multilayer

- Films have been an important subject in basic and applied science.
- Thin film
- Granular film
- Multilayer

Spintronics()

- Electrons have both charge and spin two degree of freedom.
- Microelectronic industry is solely based on the charge degree of freedom of electrons.
- Spintronics is a spin- based electrons .
- From physical point if enhance spin degree to the electronic devices, marvelous new devices based on the spintronics should be produced.
- The charge currents may be replaced by the spin currents in the future electronic devices.

2007



Peter Grünberg

(1939- 5-18)

Albert Fert

(1938-3-7)

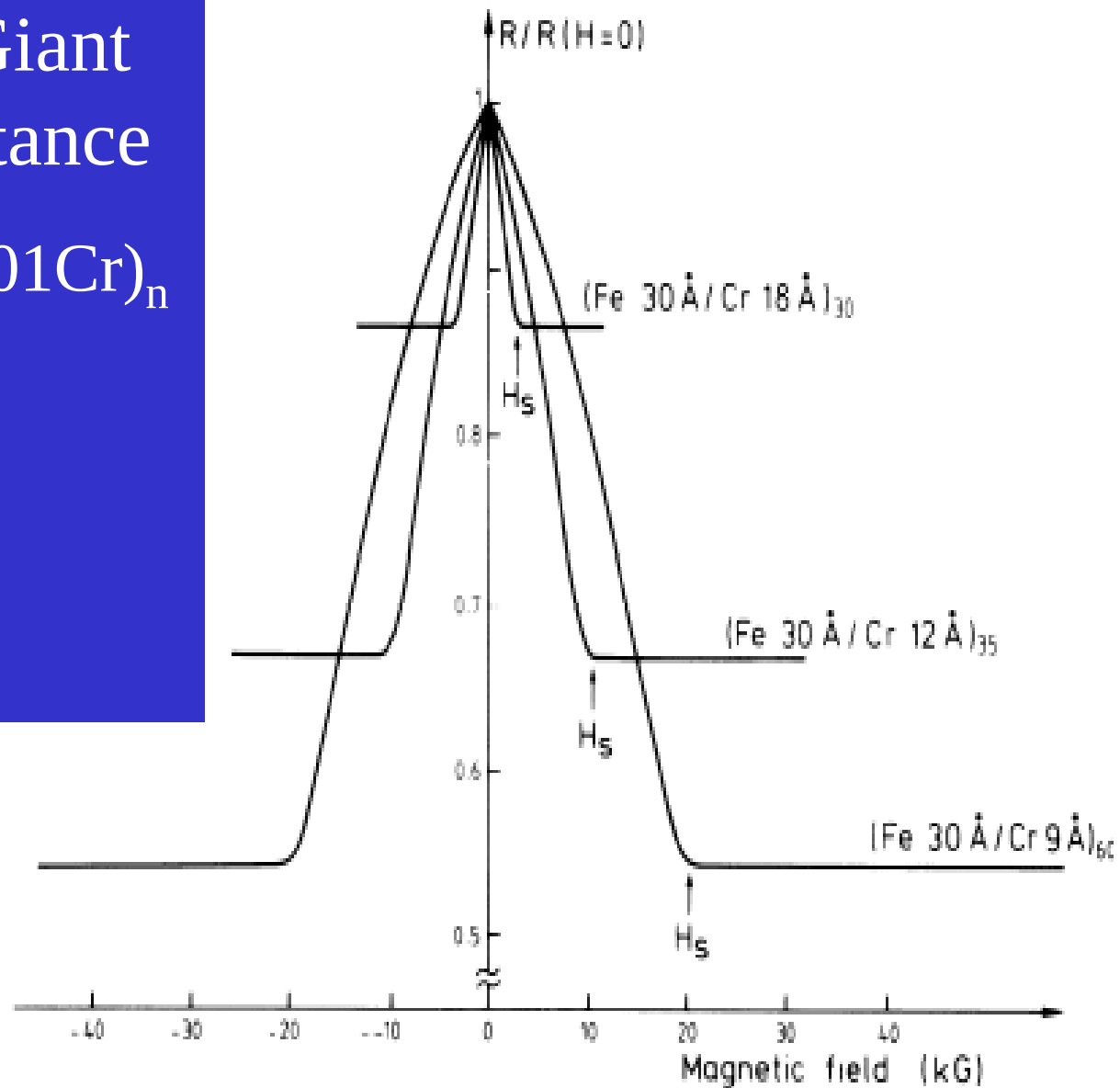
GMR—Giant Magnetoresistance

$(\text{GaAs}/001\text{Fe}/001\text{Cr})_n$

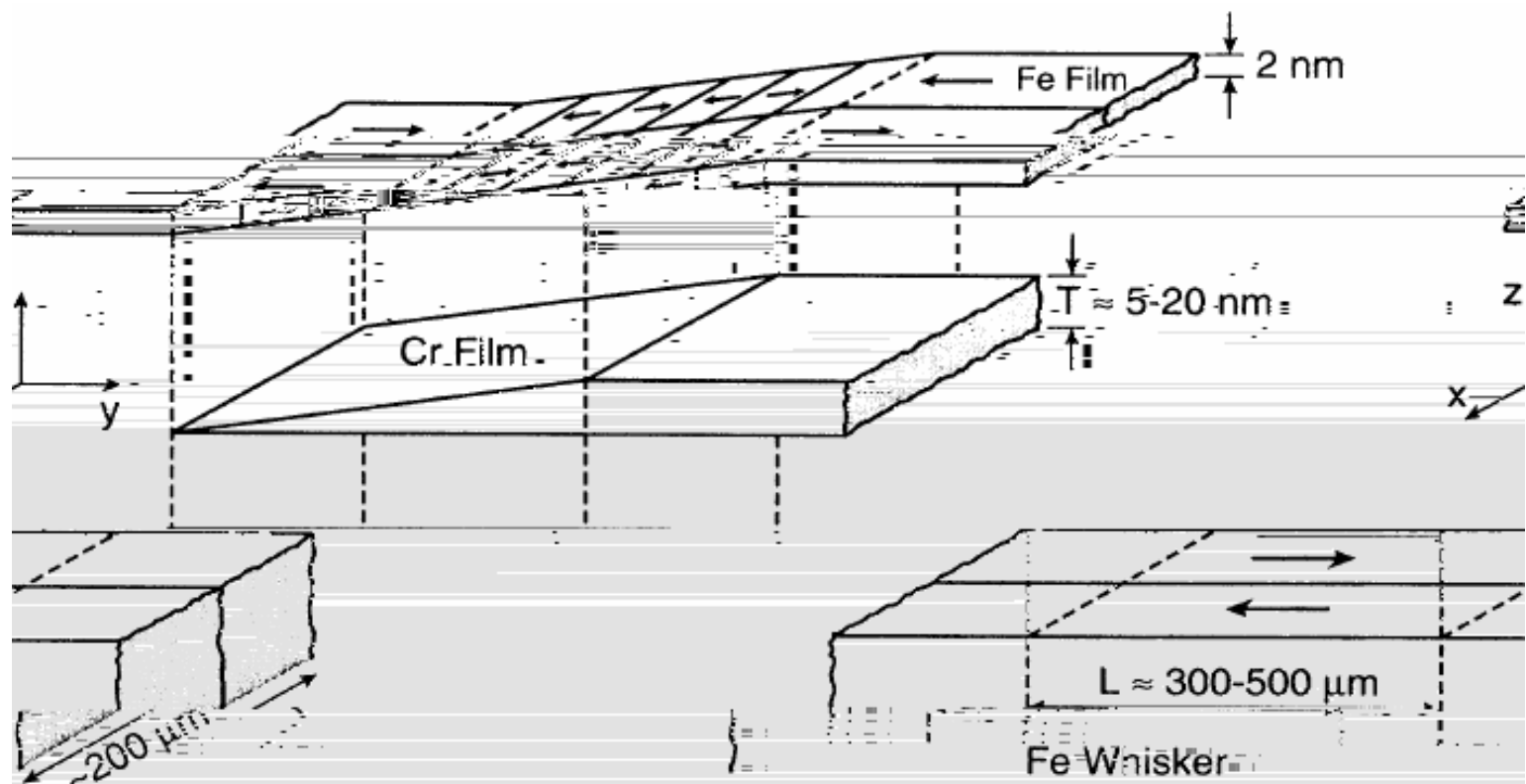
MBE

Fe-

Cr-

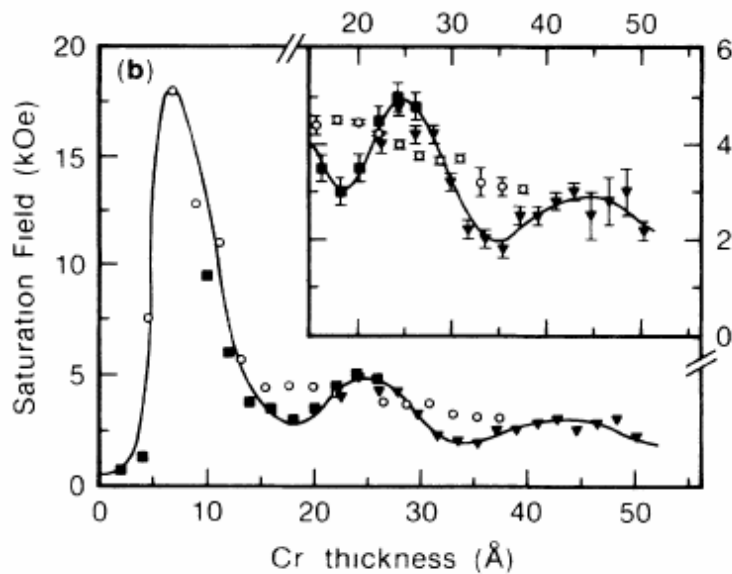
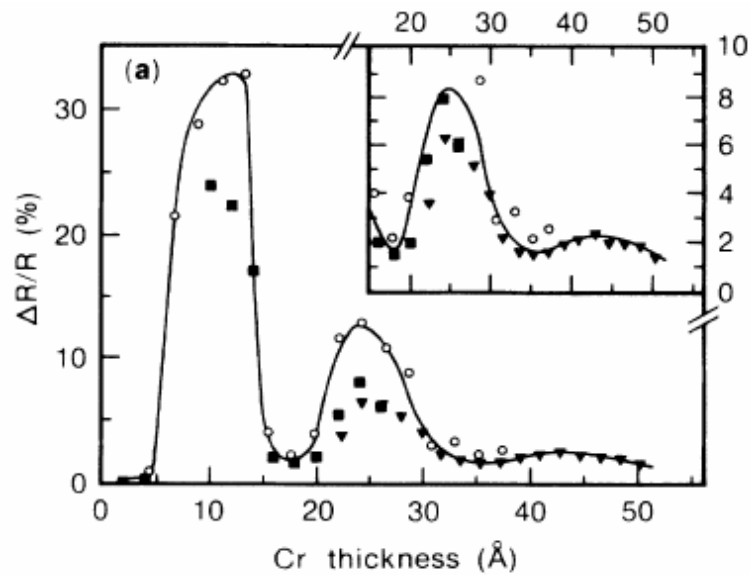


$(\text{Fe/Cr})_n$



of the sample structure
 whisker substrate, the eva-
 r. The arrows in the Fe
 in each domain. The z
 times; the actual wedge

FIG. 1. A schematic exploded view showing the Fe(100) single-crystal whisker substrate, the evaporated Cr wedge, and the Fe overlay. The arrows show the direction of the magnetization. The scale is expanded approximately 5000 times; the actual wedge angle is of order 10^{-3} deg.



Parkin

GMR

RKKY

Fe/Cr;

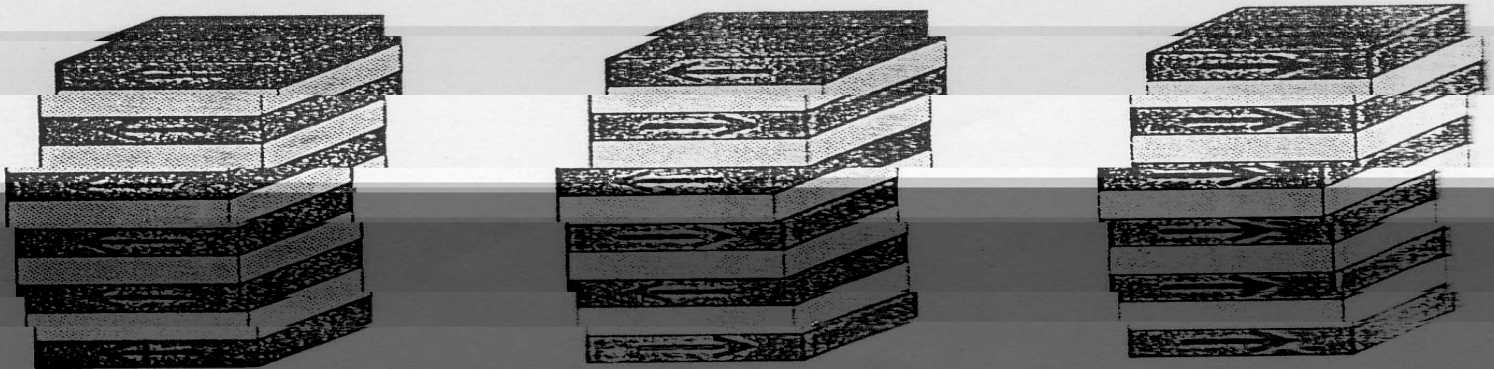
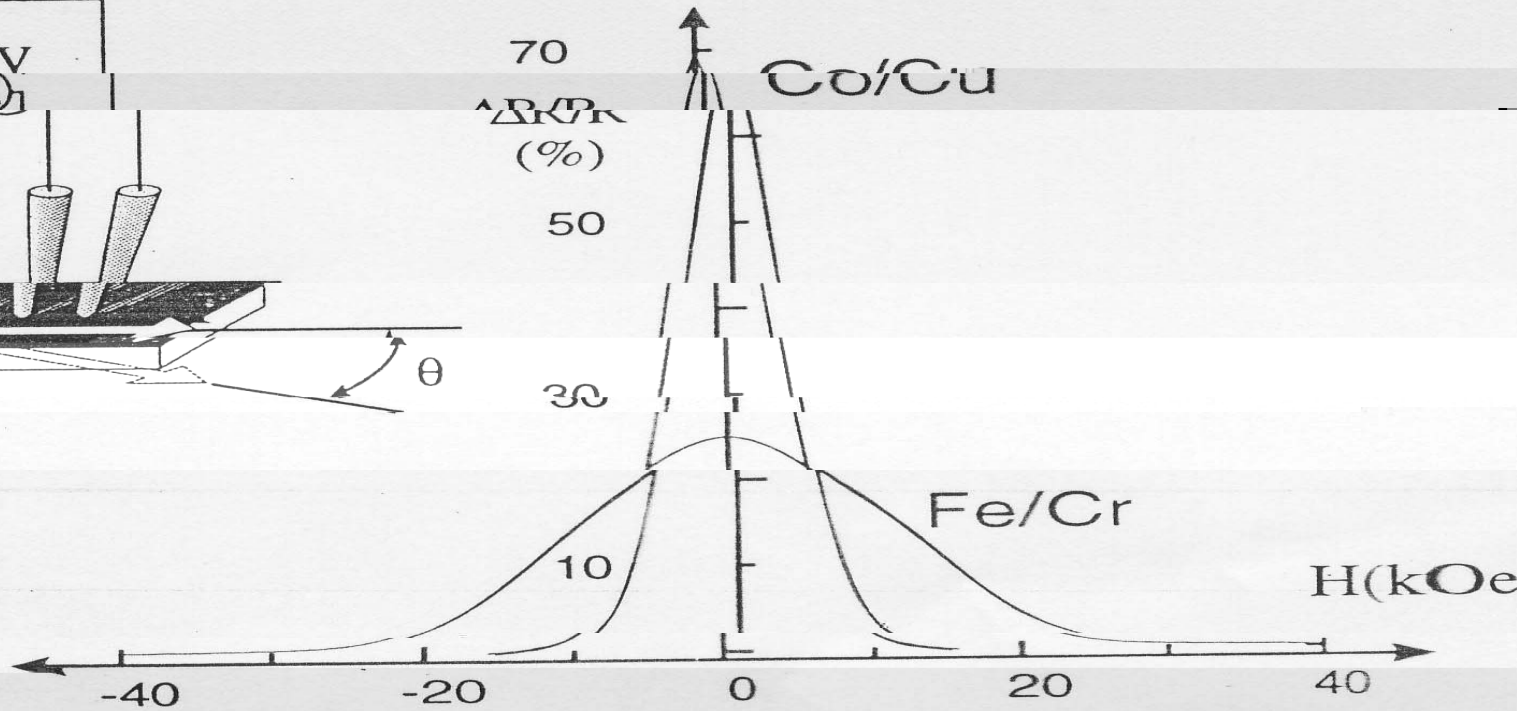
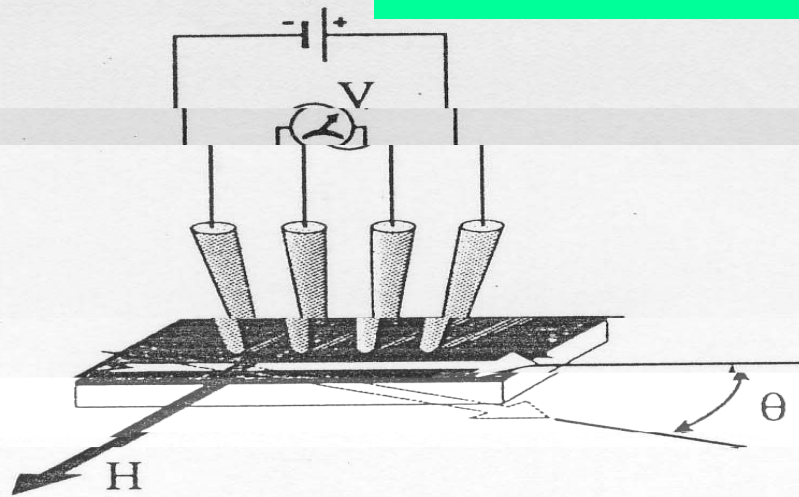
Co/Cr

Co/Ru

Giant Magnetoresistance

3

GMR

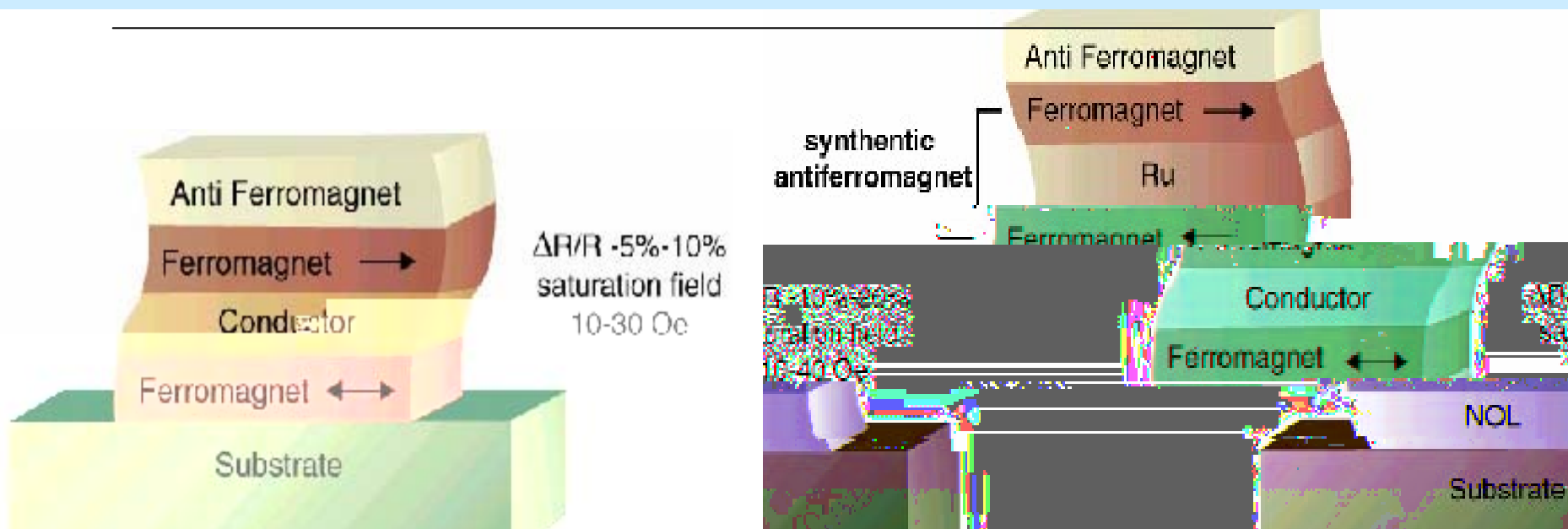


(Spin valve)

$\text{Ni}_{80}\text{Fe}_{20}$

,NiFe; FeCo)

FeMn;MnIr)



$$\lambda^{\uparrow} \neq \lambda^{\downarrow}$$

λ (nm)	Fe	Co	NiFe	Cu
$\lambda^{\uparrow}$	1.5 ± 0.2	5.5 ± 0.4	4.6 ± 0.3	20.5
$\lambda^{\downarrow}$	2.1 ± 0.5	≤ 1.0	≤ 0.6	20.5

Cu : $\lambda^{\uparrow}$ $\lambda^{\downarrow}$ 20.5 nm.

($L_s = D\tau_s$) 50-100nm

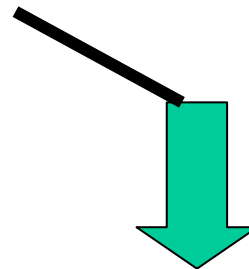
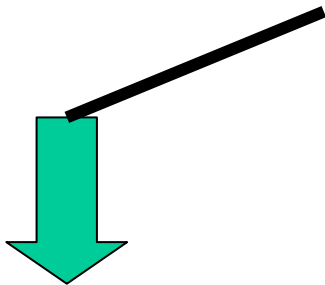
(Cu,Au,Ag, Al etc.). L_s 1-10

P

Metals						
Materials	Ni	Co	Fe	Ni ₈₀ Fe ₂₀	Co ₅₀ Fe ₅₀	Co ₈₄ Fe ₁₆
P (%)	33	45	44	48	51	49
J.S.Moodera, G.Mathon, <i>J.M.M.M.</i> ,200(1999)248-273						

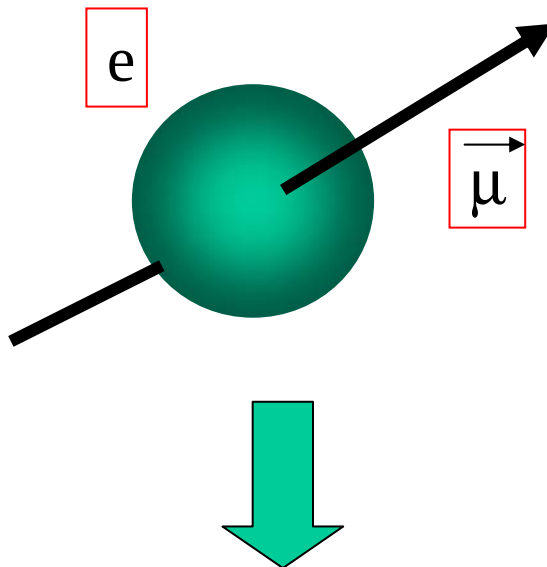
Oxide Compounds			
Materials	CrO ₂	Fe ₃ O ₄	La _{0.61} Sr _{0.23} MnO ₃
P (%)	90 ± 3.6% ^[a]	40 ^[b]	72 ^[c]

GMR,TMR,CMR

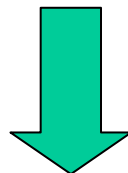


MRAM

FET
LED



Spin-transfer-torque



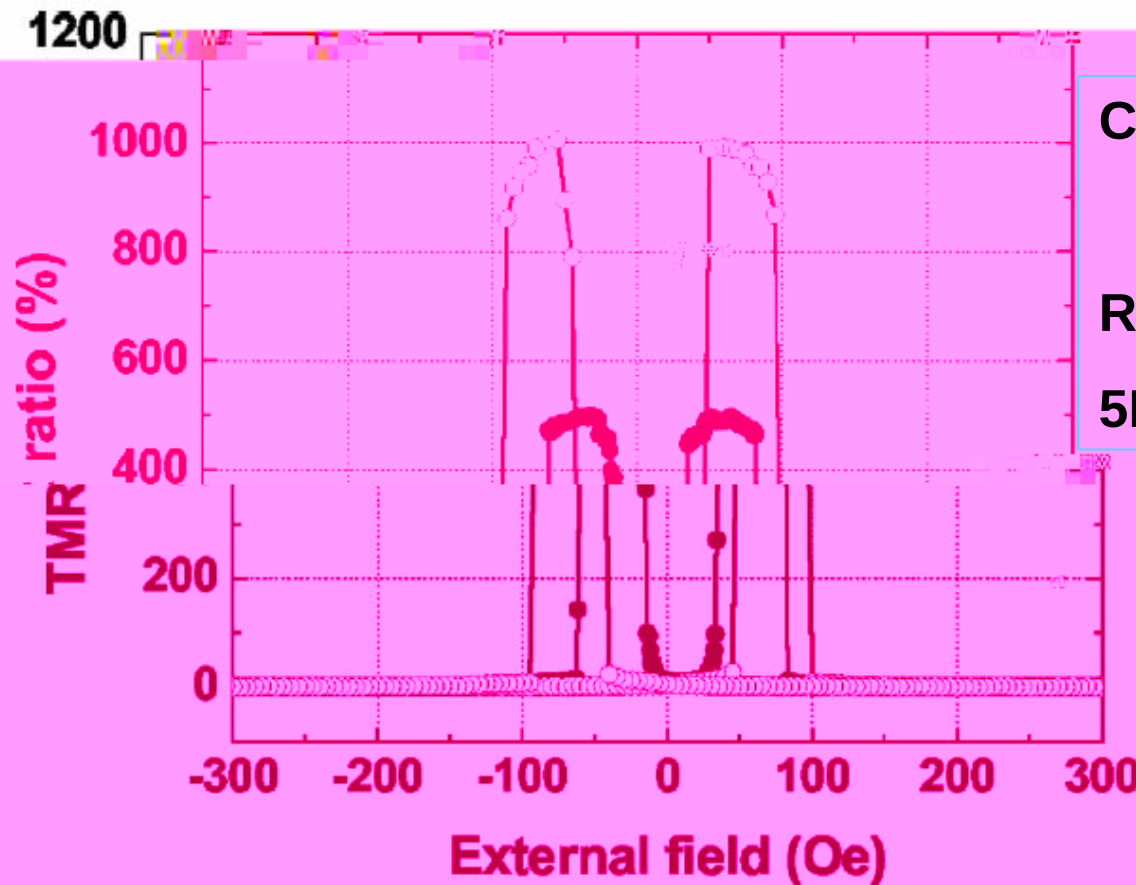
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AMR, GMR, TMR, CMR----

-

MRAM



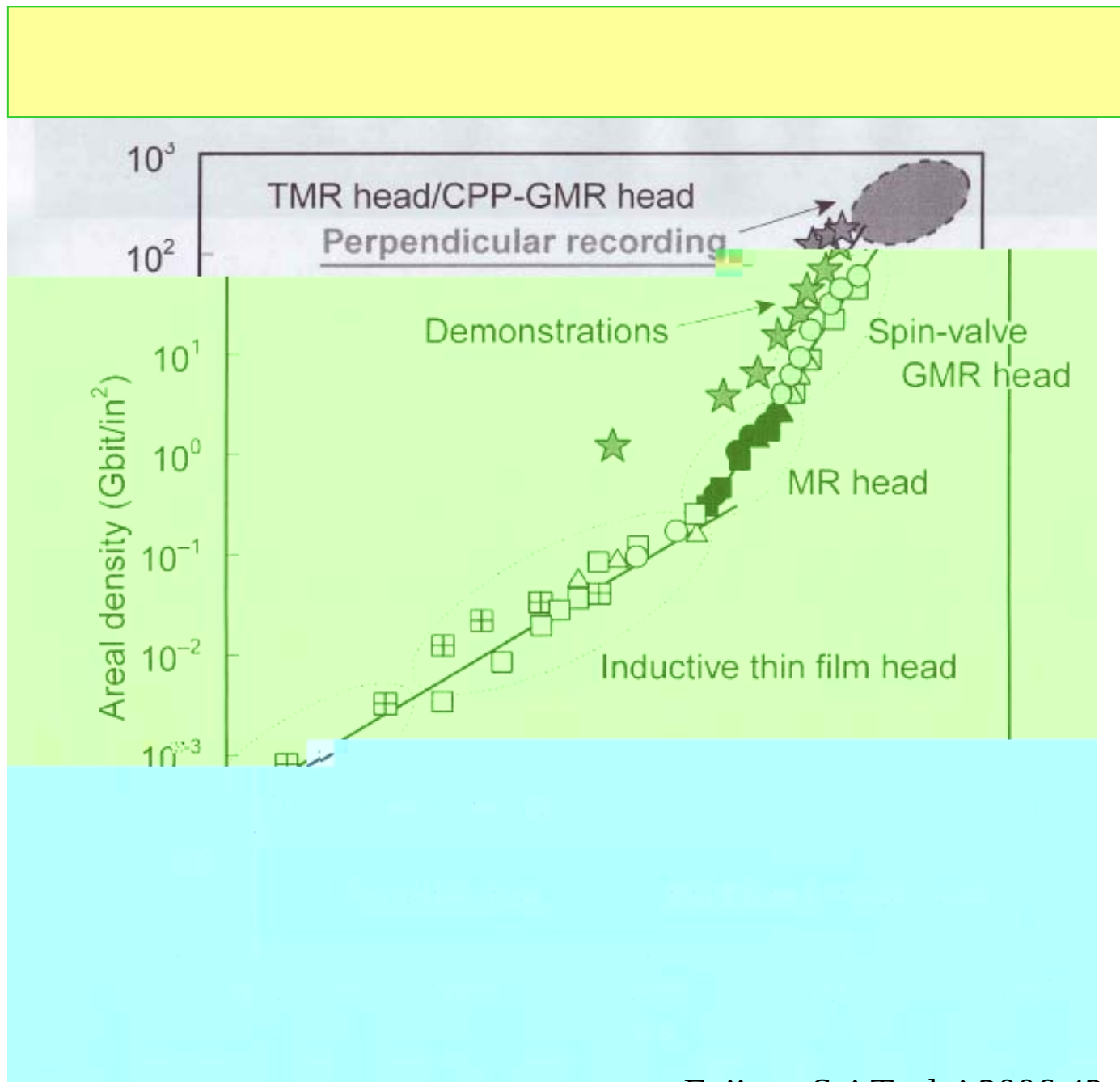
CoFeB/MgO/CoFeB

TMR

RT:500%

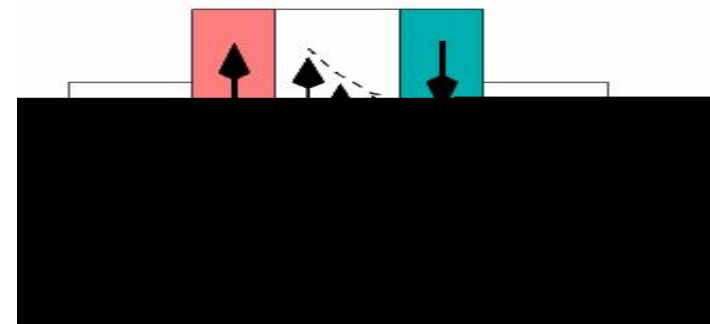
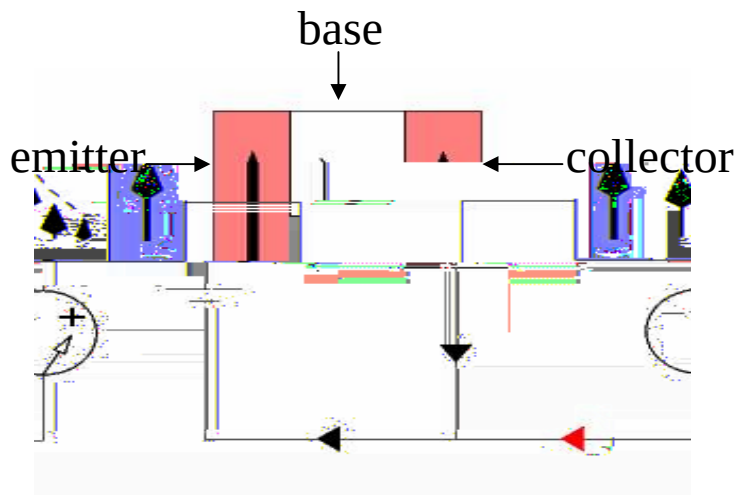
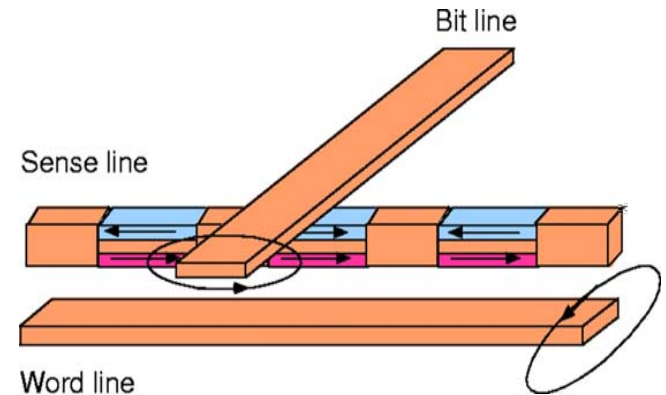
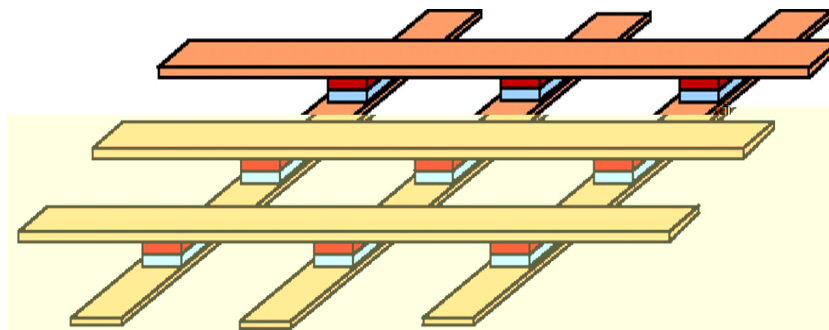
5K:1010%

FIG. 2. TMR loops of a MTI having 4 and 4.3 nm $(\text{Co}_{50}\text{Fe}_{50})_{57/80}$ electrodes and a 2.1-nm-thick MgO annealed at 475 °C measured at RT (red circles) and 5 K (open circles).



☺MRAM ; Spin Transistor

Nonvolatility, increased data processing speed, decreased electric power consumption, increased integration densities , and anti-irradiation



Spin transistor: three-terminal, bipolar device

MRAM



DRAM



Flash

Flash



MRAM



MgO

transfer torque)

Spin-

MRAM

industrial production.

In July 2006, Freescale started selling the first commercial MRAM module, with 4Mbit of memory, for 25\$ a piece.

2008:Freescale launches independent company-EverSpin to accelerate MRAM business

Toshiba - advances in 1Gb MRAM. Expects MRAM to take over DRAM in 2015

Samsung and Hynix to launch STT-MRAM JV in September, expect the chip to mature around 2012

1

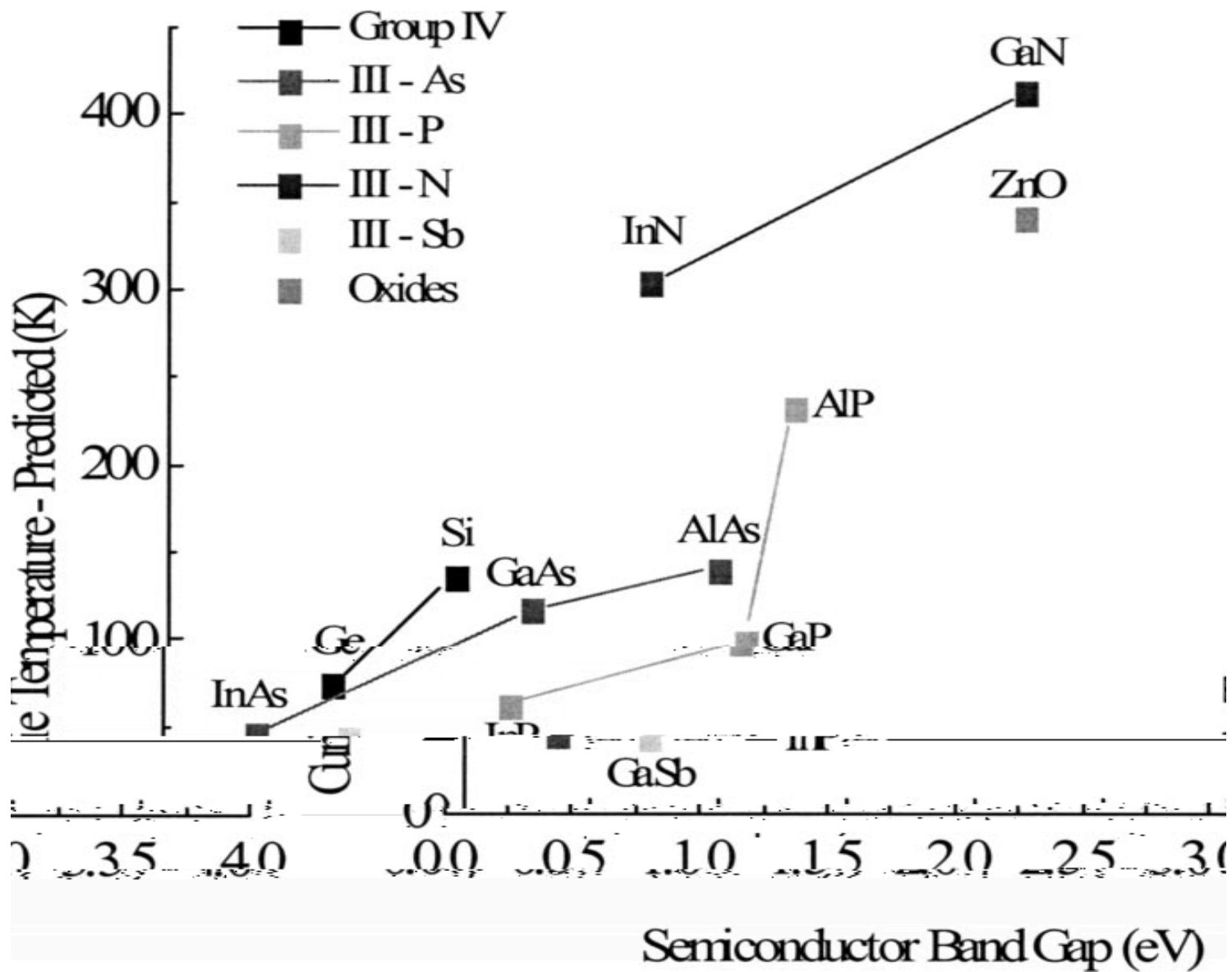
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2

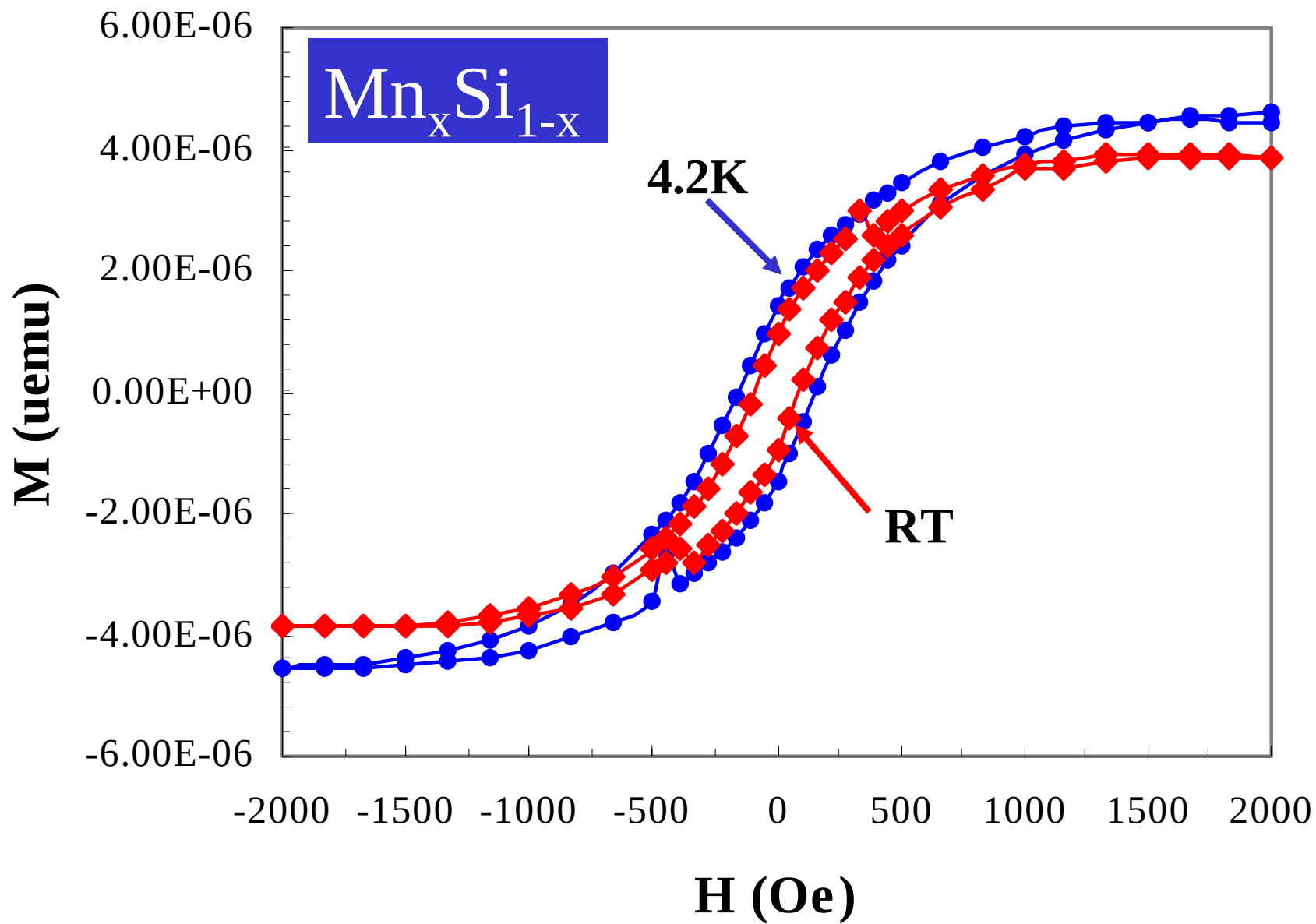
3

4.

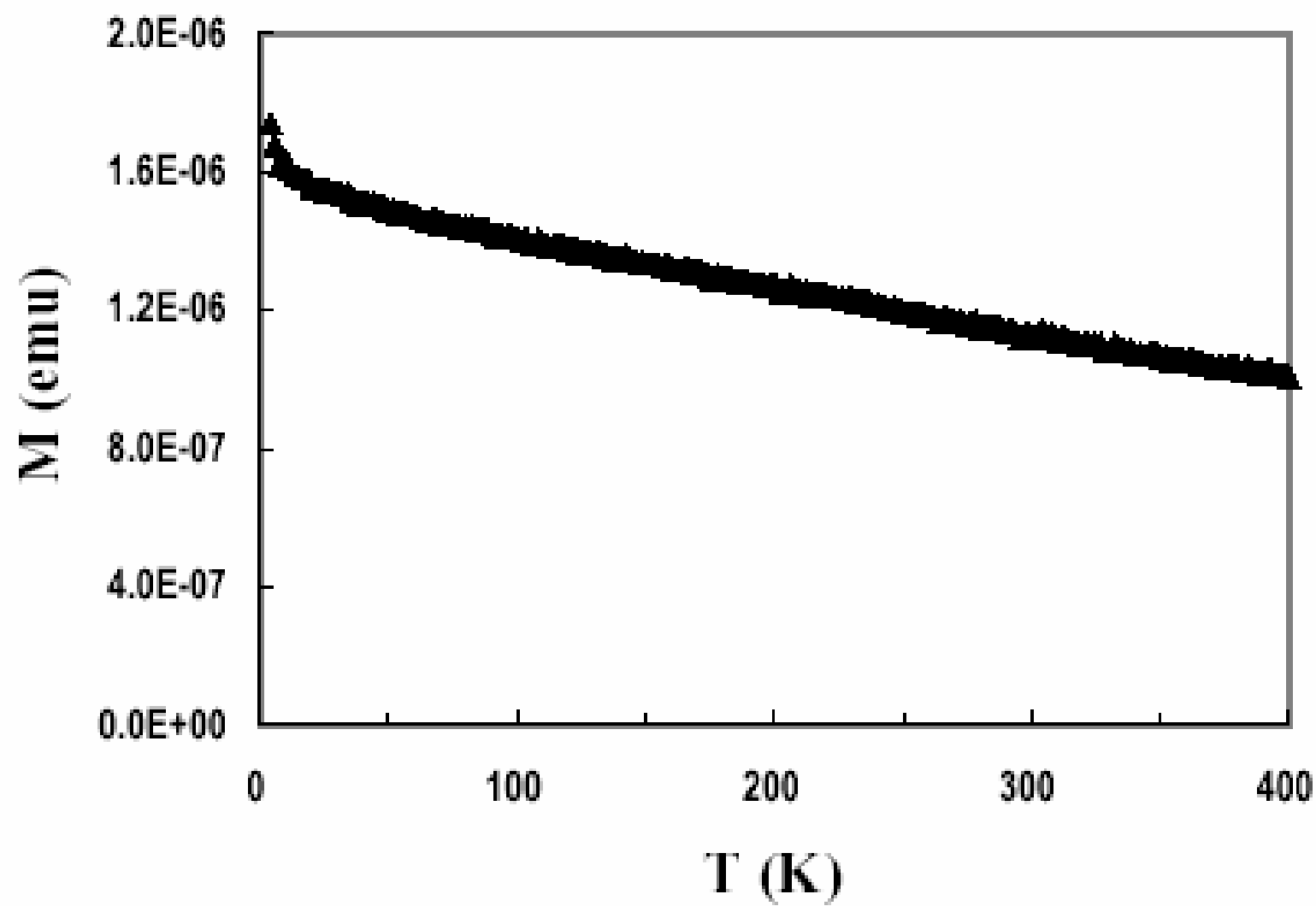
5. TMR,



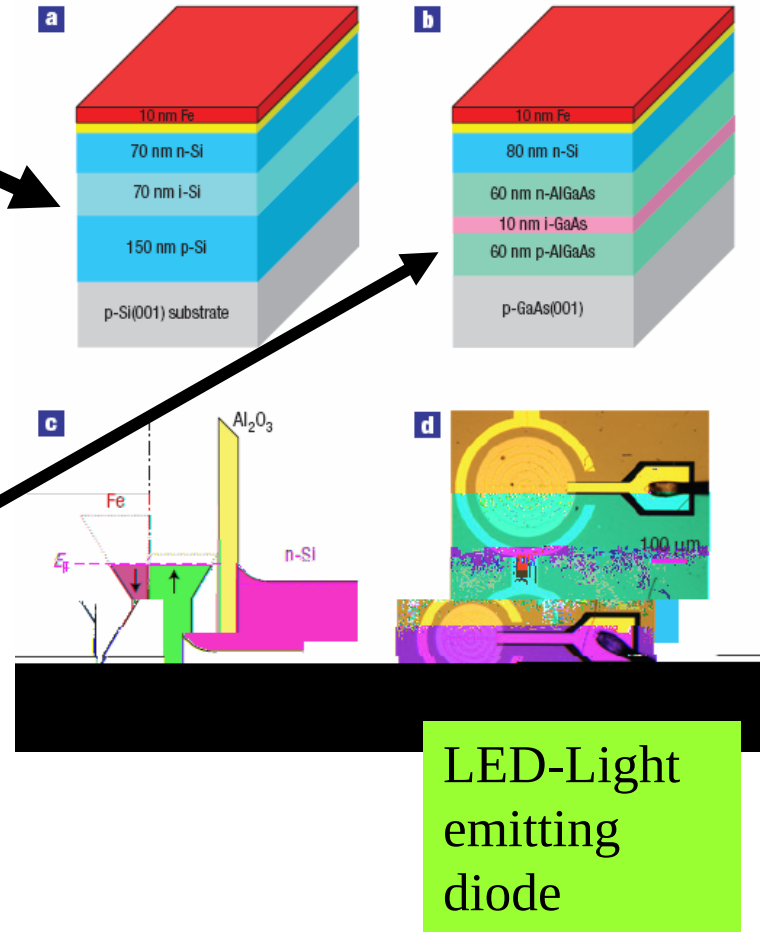
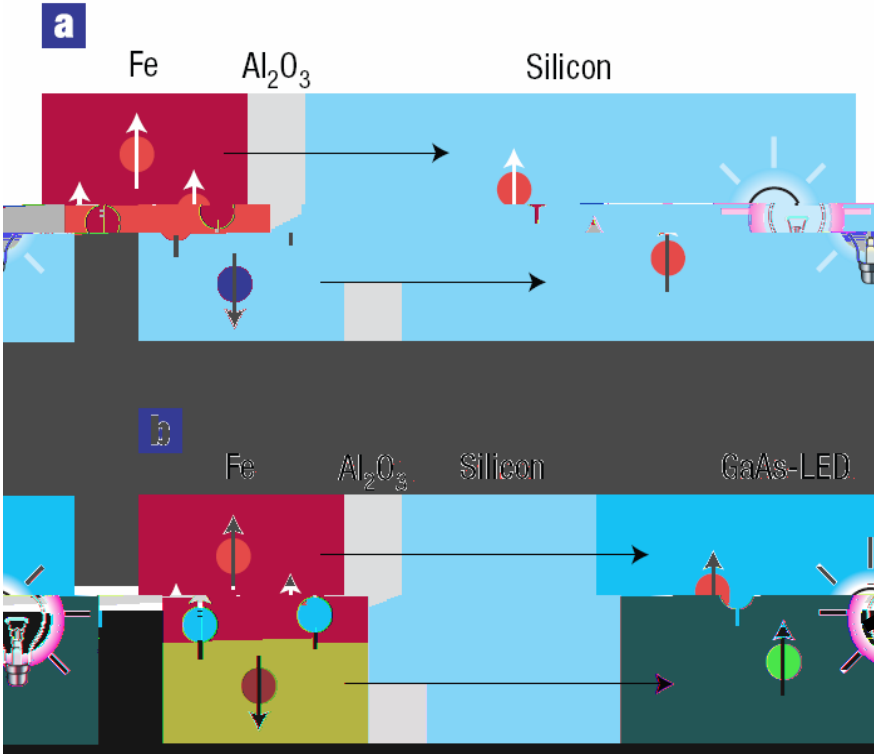
The predicted Curie temperatures as a function of the band gap



Magnetic hysteresis loops for MnSi alloy



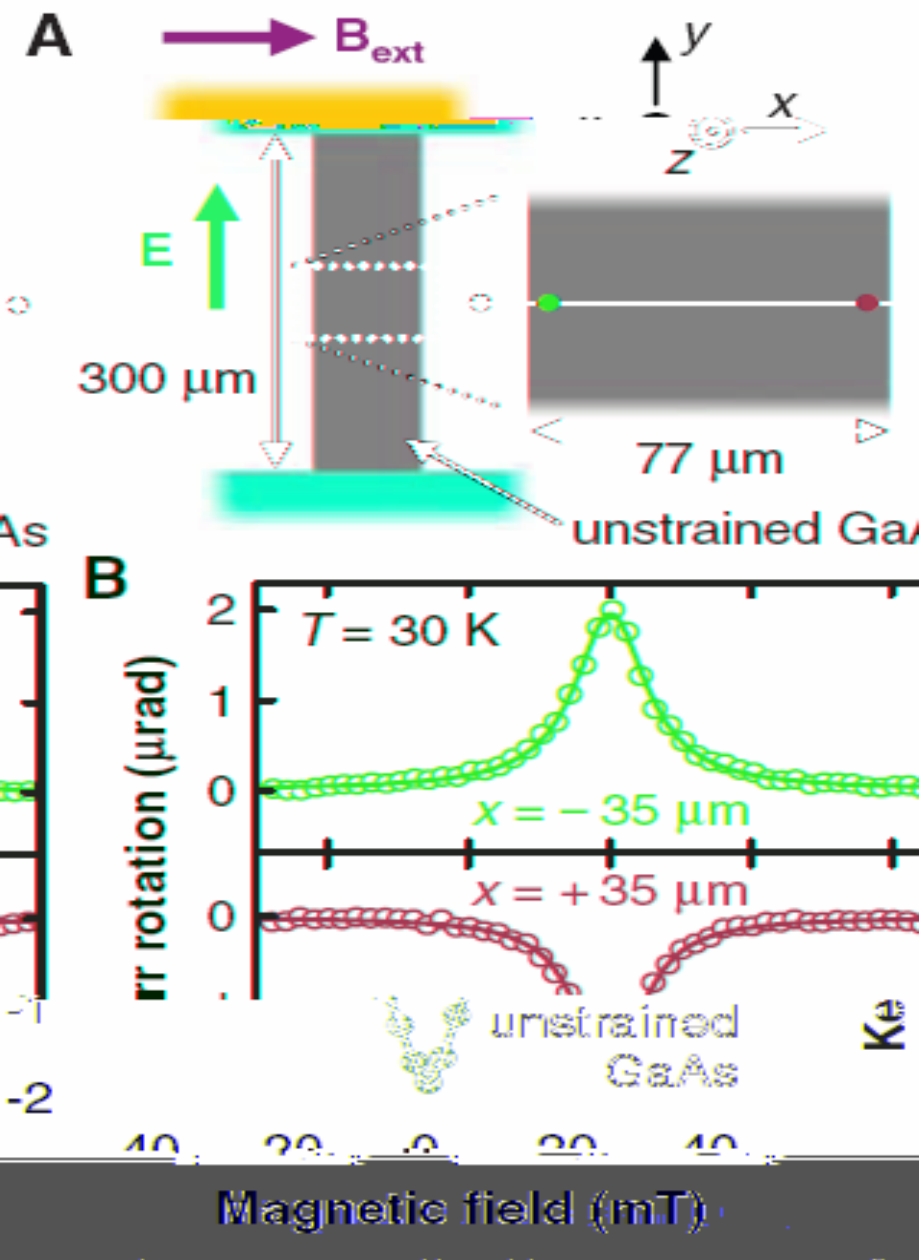
Demonstration of the injection of spin into silicon



R.Jansen,Nature physics,3(2007)521; B.T.Jonker,et al.,ibid,(2007)542

B.T.Jonker,et al.,ibid,(2007)542





**GaAs
Effect**

GaAs

Kerr

Kato Y.K.etal., Science
306(2004) 1910

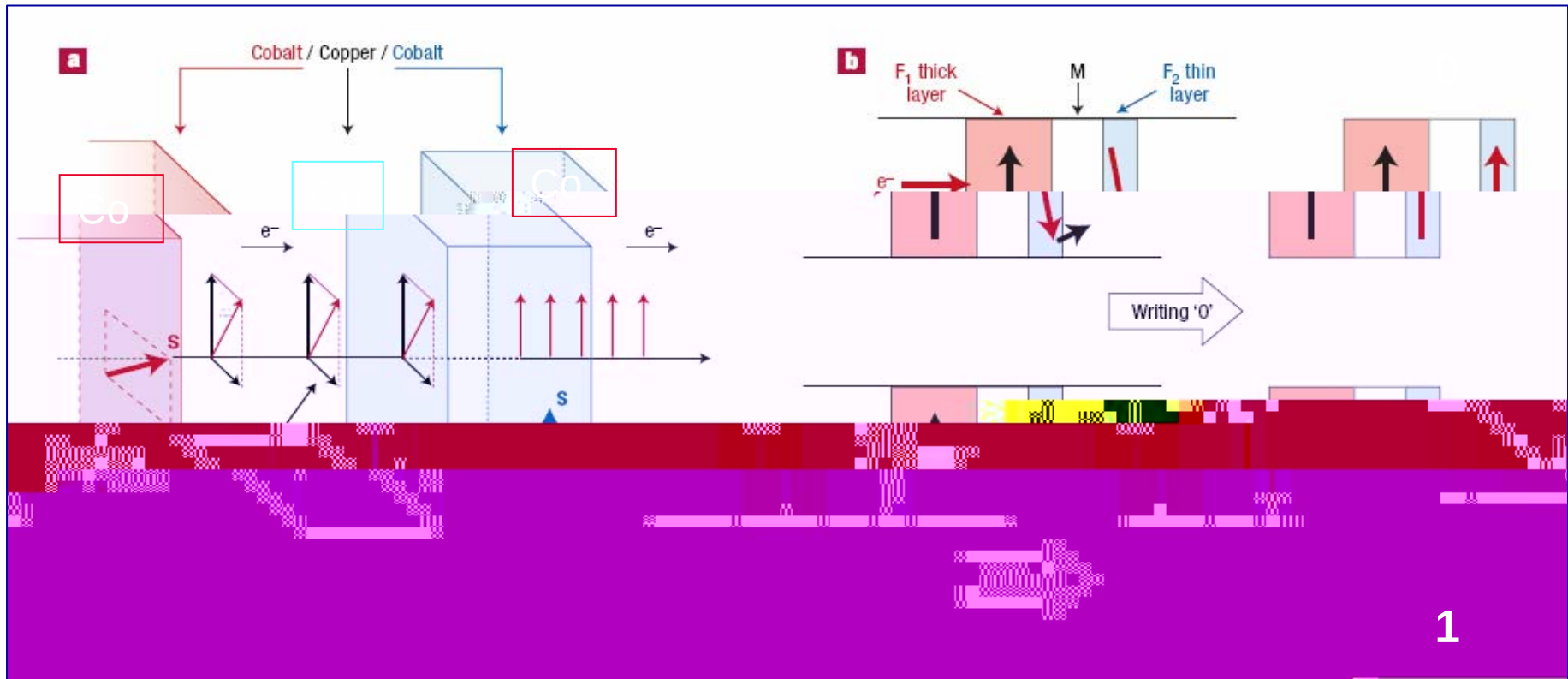
Rashba spin-orbit

J Sinova et al.,
PRL26(2004)126603

GMR ; TMR

Principle of Spin Transfer Torque (STT)

STT-RAM



1

$$\frac{\partial \vec{M}(\vec{r}, t)}{\partial t} = \underbrace{-|\gamma| \vec{M} \times \vec{H}_{\text{eff}}}_{\text{PRECESSION}} + \underbrace{\frac{\alpha}{M_s} \vec{M} \times \frac{\partial \vec{M}}{\partial t}}_{\text{DAMPING}} + \underbrace{\frac{\sigma I}{M_s} \vec{M} \times (\vec{M} \times \vec{P})}_{\text{SPIN TRANSFER}}$$

The magnetization direction in the centre of a submicrometre magnetic disk can now be switched by an electrical current. This discovery demonstrates the potential of realizing all-electrically controlled magnetic memory devices.

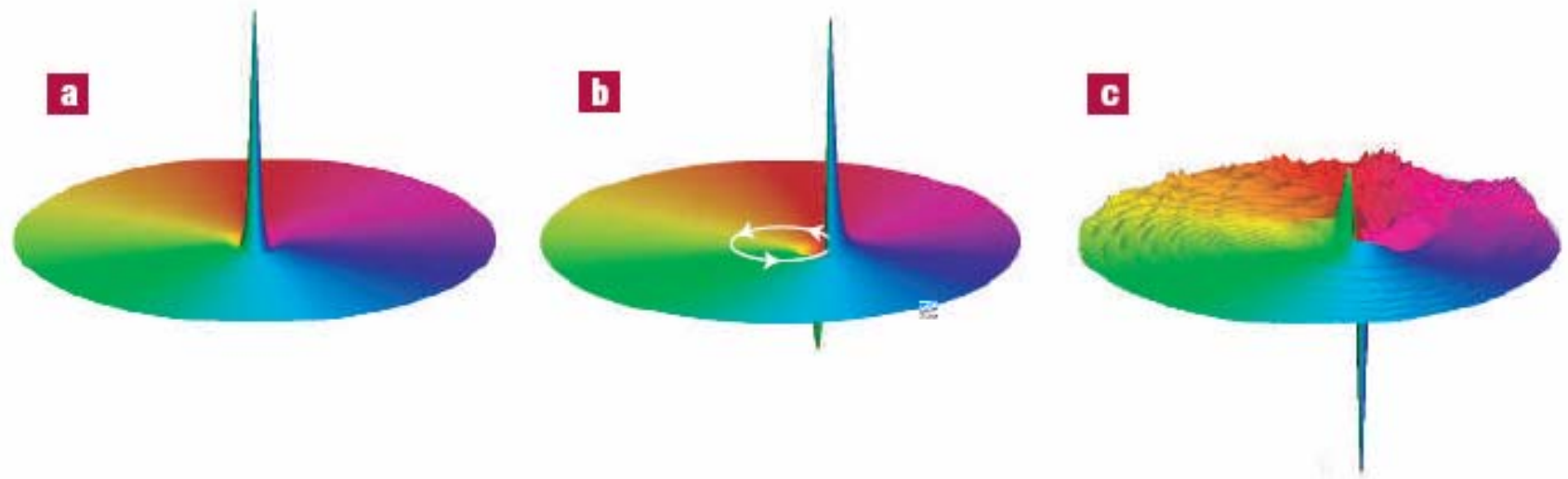
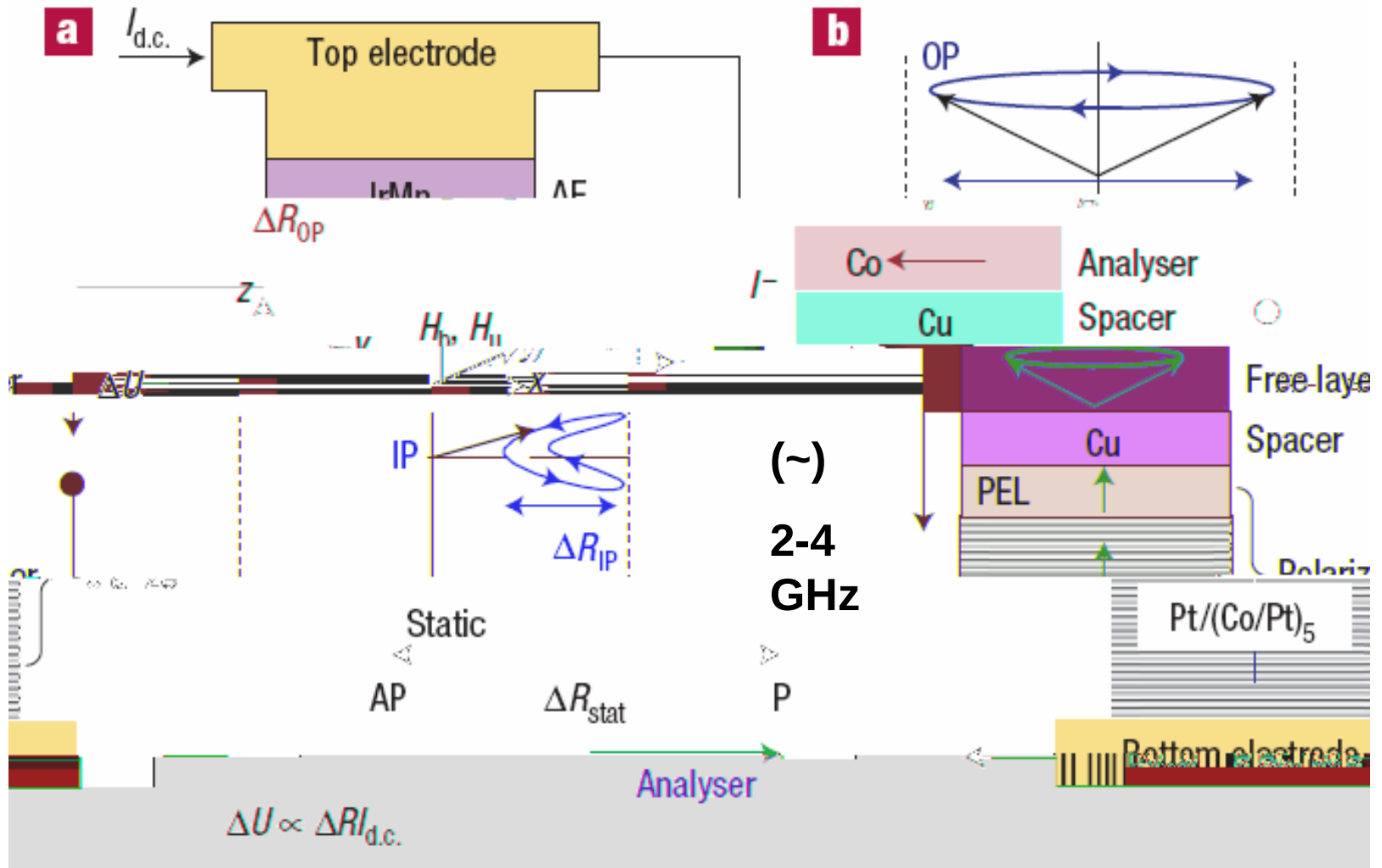


Figure 1 Magnetic vortex-core reversal. **a**, A magnetization vortex with its core shown in the centre. The height... is proportional to the net-of-plane component (see text). **b**, **c**, When an oscillating electrical current is applied, the core begins to orbit the centre (**b**), and eventually switches to its other bistable state (**c**).

Spin-torque oscillator-RF Device





20

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谢谢

